AVALON™

Firestyles for Life

Arbor™

Pellet Stove

- ***Horizontal Or Vertical Vent***
- ***Freestanding Stove***
- ***Mobile Home Approved***
- ***Class A Chimney Retrofit***
- ***Hearth Stove into Existing Masonry Chimney , Masonry Fireplace, or Z.C. Fireplace***

Tested and Listed by

O-T L

Omni-Test Laboratories, Inc.
Portland, Oregon
Report # 028-S-77-2
ASTM E1509-2004

-- Please read this entire manual before installation and use of this pellet fuel-burning room heater. Failure to follow these instructions could result in property damage, bodily injury, or even death.

-- Contact local building or fire officials about restrictions and installation inspection requirements in your area.

-- Save these instructions.

Installer: After installation give this manual to the home-owner and explain operation of this stove.

$10.00
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Part # 100-01191_000

4080724

TRAVIS INDUSTRIES
HOUSE OF FIRE™
4800 Harbour Pointe Blvd. SW
Mukilteo, WA 98275

Introduction

We welcome you as a new owner of an Arbor pellet heater. In purchasing an Arbor you have joined the growing ranks of concerned individuals whose selection of an energy system reflects both a concern for the environment and aesthetics. The Arbor is one of the finest home heaters the world over. This manual will explain the installation, operation, and maintenance of this pellet-burning heater. Please familiarize yourself with the Owner's Manual before operating your heater and save the manual for future reference. Included are helpful hints and suggestions which will make the installation and operation of your new heater an easier and more enjoyable experience. We offer our continual support and guidance to help you achieve the maximum benefit and enjoyment from your heater.

Important Information

No other Arbor heater has the same serial number as yours. The serial number is on the safety label on the back of the appliance.

This serial number will be needed in case you require service of any type.

Model: Arbor PS

Serial Number: _____

Purchase Date: _____

Purchased From: _____

_____

_____

Mail your Warranty Card Today, and Save Your Bill of Sale.

To receive full warranty coverage, you will need to show evidence of the date you purchased your heater. Do not mail your Bill of Sale to us.

We suggest that you attach your Bill of Sale to this page so that you will have all the information you need in one place should the need for service or information occur.

NATIONAL FIREPLACE INSTITUTE NFI CERTIFIED www.nficertified.org

We suggest that our pellet hearth products be installed and serviced by professionals who are certified in the U.S. by the National Fireplace Institute® (NFI) as NFI Pellet Specialists or who are certified in Canada by Wood Energy Technical Training (WETT).

Wood Energy Technical Training www.wettinc.ca

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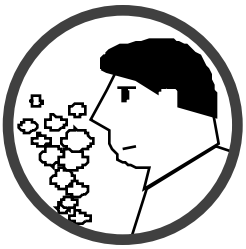
Safety Precautions

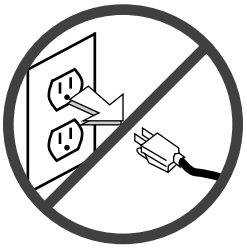


- **Do not operate the heater if you smell smoke coming from the heater. Turn the MODE switch to "OFF", monitor your heater, and call your dealer.**

- Contact your local building officials to obtain a permit and information on any installation restrictions or inspection requirements in your area. Notify your insurance company of this heater as well.

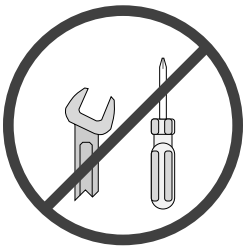
- Never use gasoline, gasoline-type lantern fuel, kerosene, charcoal lighter fluid, or similar liquids to start or 'freshen up' a fire in this heater. Keep all such liquids well away from the heater while it is in use.

- The exhaust system **must** be completely airtight and properly installed. The pellet vent joints must be sealed with RTV 500° F. (260° C.) silicone sealant.

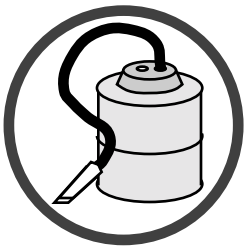


- Do not unplug the heater if you suspect a malfunction. Turn the MODE SWITCH to "OFF" and periodically inspect the heater.

- This unit must be properly installed to prevent the possibility of a house fire. The instructions must be strictly adhered to. Do not use makeshift methods or compromise in the installation.

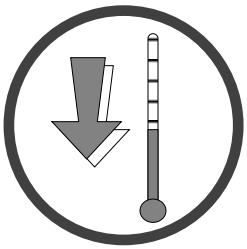


- Never try to repair or replace any part of the heater unless instructions are given in this manual. All other work should be done by a trained technician.



- Your heater requires periodic maintenance and cleaning (see "Maintaining Your Heater"). Failure to maintain your heater may lead to smoke spillage in your home.

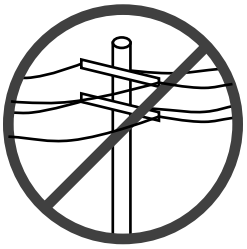
- The viewing door and ashpan must be closed and latched during operation.
- Never block free airflow through the open vents of the unit.



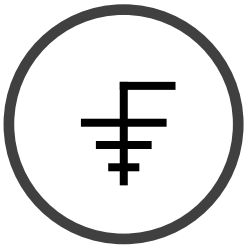
- Allow the heater to cool before carrying out any maintenance or cleaning. Ashes must be disposed in a metal container with a tight lid and placed on a non-combustible surface well away from the home or structure.

- Do not operate the heater if the flame becomes dark & sooty of if the firepot overfills with pellets. Turn the MODE SWITCH to "OFF" and periodically inspect the heater (see "Running Your Heater").

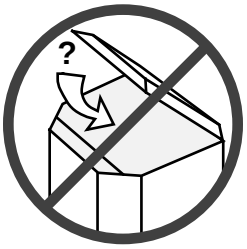
- This heater is designed and approved for pelletized wood fuel or a mixture up to 50% corn, 50% pellets. See page 25 for details on using a corn pellet mix.



- The heater will not operate during a power outage. If a power outage does occur, check the heater for smoke spillage and open a window if any smoke spills into the room.



- This heater must be connected to a standard 115 V., 60 Hz grounded electrical outlet. Do not use an adapter plug or sever the grounding plug. Do not route the electrical cord underneath, in front of, or over the heater.

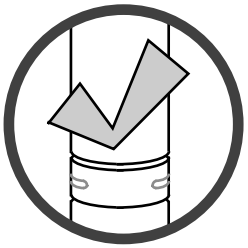


- Keep foreign objects out of the hopper.

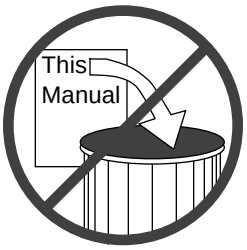
- When installed in a mobile home, the heater must be bolted to the floor, have outside air, and **NOT BE INSTALLED IN THE BEDROOM** (Per H.U.D. requirements). Check with local building officials.

- Disconnect the power cord before performing any maintenance.

NOTE:
Turning the Mode Switch to "OFF" does not disconnect all power to the heater.



- The exhaust system should be checked twice a year minimum for any build-up of soot or creosote.



- Do not throw this manual away. This manual has important operating and maintenance instructions that you will need at a later time. Always follow the instructions in this manual.

- Do not touch the hot surfaces of the heater. Educate all children of the danger of a high-temperature heater. Young children should be supervised when they are in the same room as the heater.

- Do not place clothing or other flammable items on or near the heater. Because this heater can be controlled by a thermostat there is a possibility of the heater turning on and igniting any items placed on or near it.

- **Travis Industries, Inc. grants no warranty, implied or stated, for the installation or maintenance of your heater, and assumes no responsibility of any consequential damage(s).**

Specifications

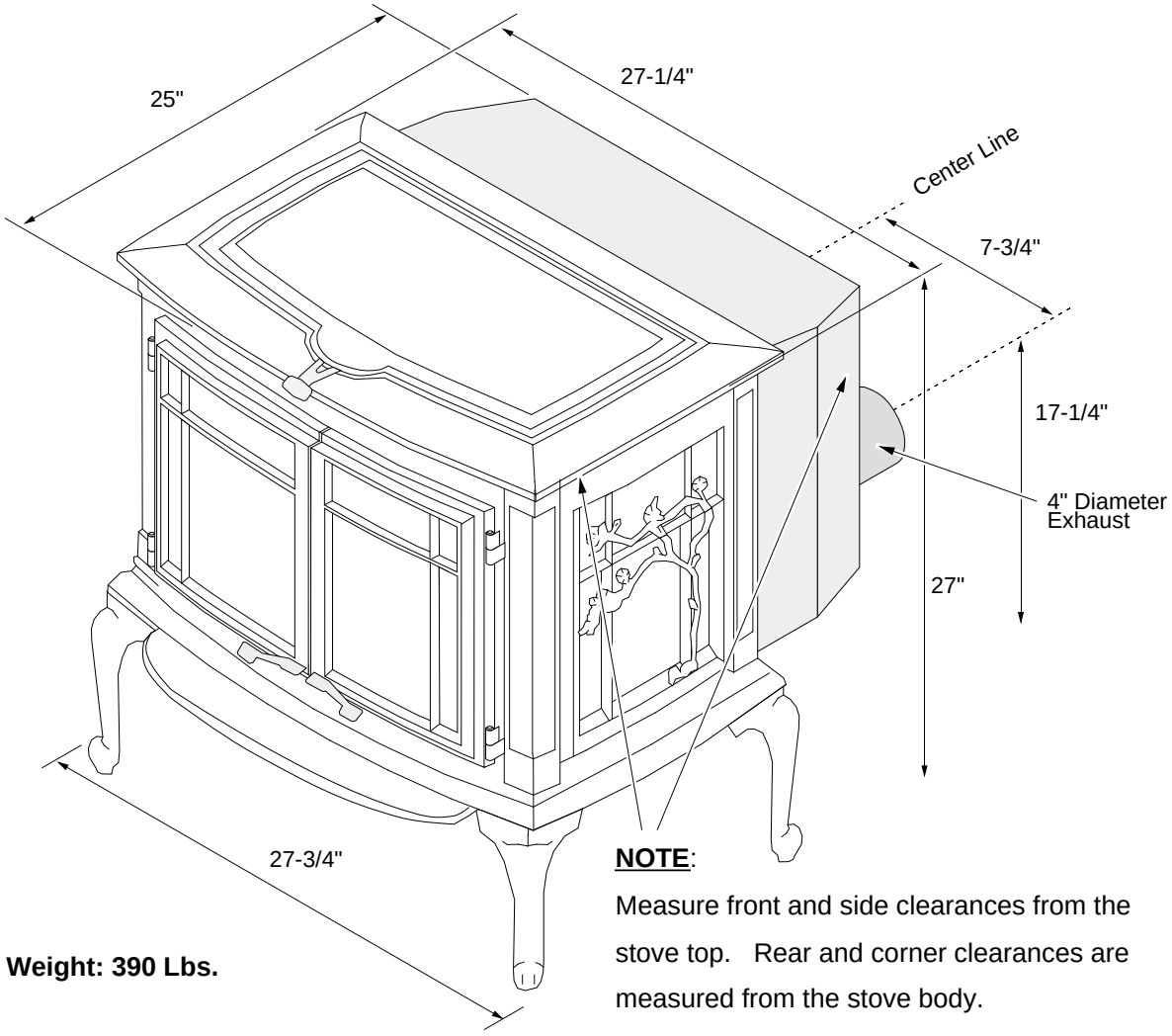
Heating Specifications

Approximate Maximum Heating Capacity (in square feet)*	800 to 2,250 Sq. Feet
Burn Rate (Pounds per Hour)**	1.7 to 5.5
Maximum Burn Time on Low Burn**	29 Hours
Hopper Capacity	50 Pounds

* Heating capacity will vary depending on the home's floor plan, degree of insulation, and the outside temperature. It is also affected by the fuel size, quality, and moisture level.

** Small pellets will increase or decrease the stated burn rates and burn times. Differences of plus or minus 20% depending on fuel quality may occur.

Dimensions



Weight: 390 Lbs.

NOTE:

Measure front and side clearances from the stove top. Rear and corner clearances are measured from the stove body.

Electrical Specifications

Electrical Rating	115 Volts, 3.6 Amps, 60 Hz
Watts During Start-Up Sequence	400 (approximately)
Watts During Operation	180 (approximately)

Fuel

- This heater is designed and approved for pelletized wood fuel or a mixture up to 50% corn, 50% pellets. See page 25 for details on using a corn pellet mix.

EPA Compliance

This heater has been tested exempt from EPA Phase II Requirements by OMNI-Test Laboratories, Inc.

Before You Begin

READ THIS ENTIRE MANUAL BEFORE YOU INSTALL AND USE THIS HEATER. FAILURE TO FOLLOW THE INSTRUCTIONS MAY RESULT IN PROPERTY DAMAGE, BODILY INJURY, OR EVEN DEATH.

Check with local building officials for any permits required for installation of this pellet heater and notify your insurance company before proceeding with installation.

Packing List

- Thermostat & Wire
- Scraper Rod Tool
- Brush
- Spare Fuse
- Bottle Brush
- Door Tool
- (2) Floor Mounting Brackets

Installation Options

- Residential or Mobile Home (see the section "Mobile Home Requirements")
- Alcove Compatible (see the section "Alcove Installation")
- Horizontal or Vertical Vent
- Outside Air Compatible
- Vent with L-Vent, L-Vent Fireplace Liner, or Type A Chimney (with adapter)

Planning The Installation

HINT: Have an authorized Travis Industries dealer install this heater. If you install the heater yourself, have your dealer review your installation plans.

HINT: Sketch out a detailed plan of the installation including dimensions. Then verify the dimensions with the requirements listed in this manual.

HINT: When determining the location of the stove, locate the wall studs (for horizontal penetrations) and ceiling trusses (for vertical penetrations). You may wish to adjust the stove position slightly to ensure the vent does not intersect with a framing member.

HINT: Place the heater outside and load 10 pounds of pellets inside the hopper. Plug the heater in and let it run on HIGH until the pellets run out. This will cure the paint and burn off any oil on the steel, eliminating any smell inside the home.

Stove Placement

- Stove must be placed so that no combustibles are within, or can swing within (e.g. drapes, doors), 36" of the front of the heater.
- If the stove is placed in a location where the ceiling height is less than 7', it must follow the requirements in the section "Alcove Installation Requirements".

HINT: REDUCING CLEARANCES - Clearances may be reduced by methods specified in NFPA 211, listed wall shields, pipe shields, or other means approved by local building or fire officials.

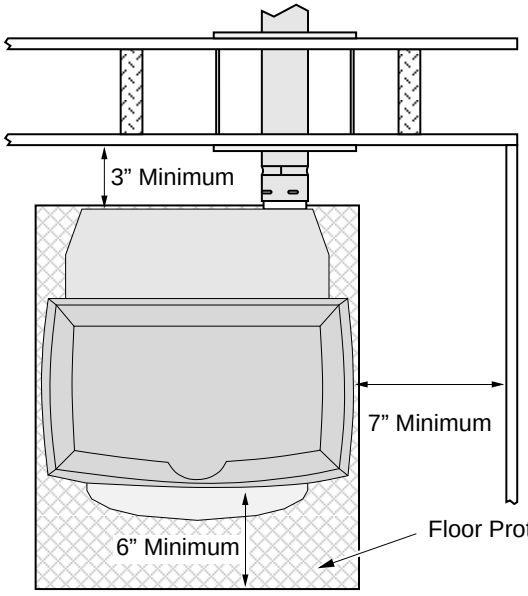
- Heater and floor protection must be installed on a level, secure floor.

Floor Protection Requirements

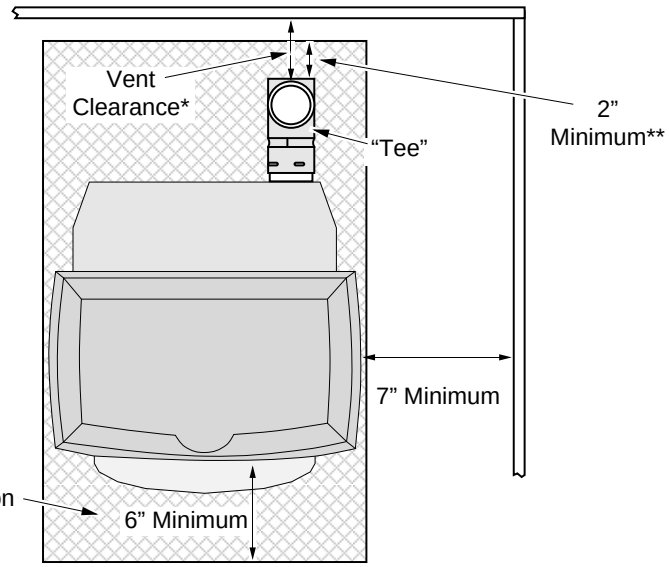
- The heater must be installed on a non-combustible floor protector extending the full width and depth of the heater and extending 6" in front (minimum 27-3/4" wide by 31" deep) (minimum .018" thick - 26 gauge) .
- Must extend under and 2" to each side and rear of a "Tee" (if used).

Clearances - Straight Installation

Through the Wall Installations

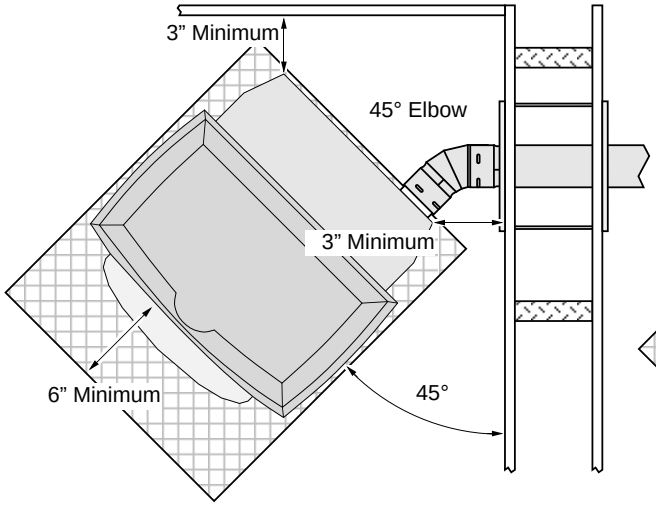


Interior Vertical Vents

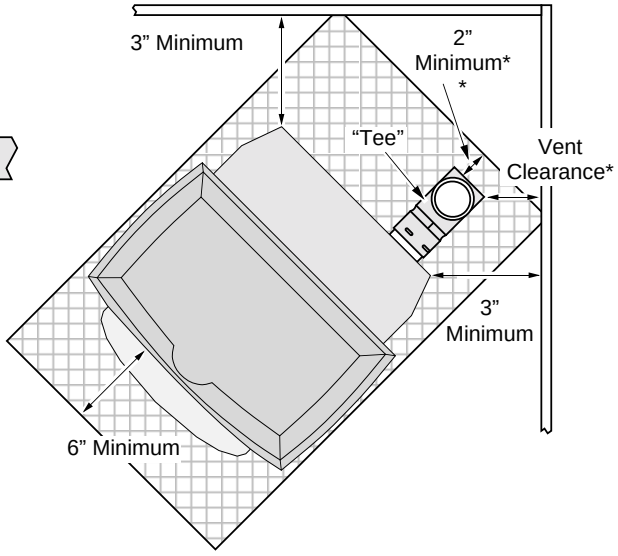


Clearances - Corner Installation

Through the Wall Vents



Interior Vertical Vents



* Install vent at clearance specified by the vent manufacturer.
NOTE: If interior vertical vent is used, the stove to backwall dimension is determined by the vent being used. This dimension will vary depending on the brand of pellet vent used. To determine the distance from the backwall to the stove, connect the "Tee" and add the vent clearance .

** The floor protection must extend 2” or to the wall (whichever is less) – all vent clearances must be met.

Venting the Pellet Stove

- **INSTALL VENT AT CLEARANCES SPECIFIED BY THE VENT MANUFACTURER.**
- **DO NOT CONNECT THE PELLET VENT TO A VENT SERVING ANY OTHER APPLIANCE OR STOVE.**
- **DO NOT INSTALL A FLUE DAMPER IN THE EXHAUST VENTING SYSTEM OF THIS UNIT.**
- **USE AN APPROVED WALL THIMBLE WHEN PASSING THE VENT THROUGH WALLS AND A CEILING SUPPORT/FIRE STOP SPACER WHEN PASSING THE VENT THROUGH CEILINGS (MAKE SURE TO MAINTAIN CLEARANCE TO ANY COMBUSTIBLES).**
- No more than one tee and 180° of elbows (one tee with two 90° elbows, one tee with one 90° and two 45° elbows, etc.).

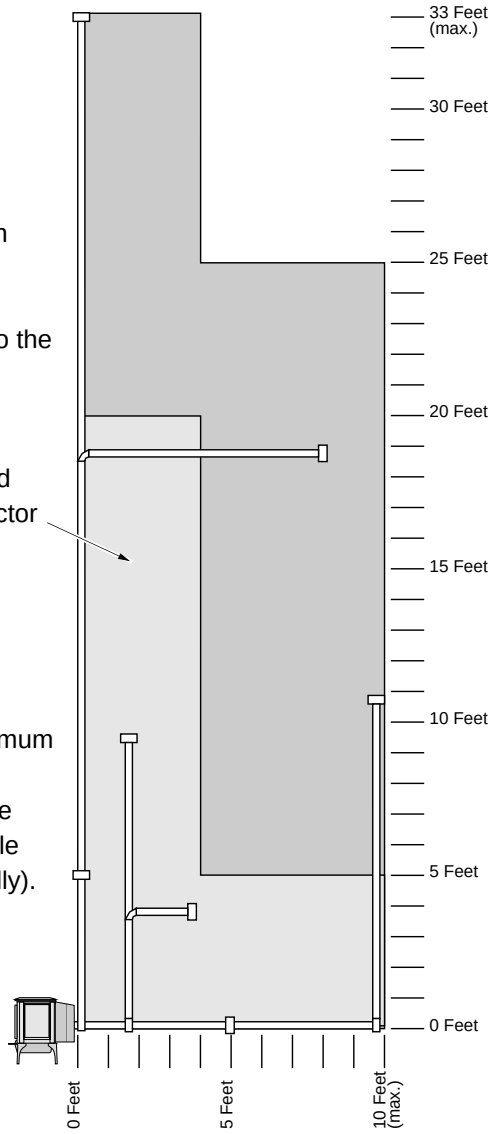
Maximum Venting Distance

- Vent must have a support bracket every 5' of pellet vent when exterior of structure

The vent height and run must not exceed the distance shown in the shaded region shown to the right.

Venting into this shaded area may require restrictor adjustments. See the section “Restrictor Adjustment” for details.

NOTE: To achieve optimum performance, we recommend keeping the vent as short as possible (horizontal run especially).



10 Installation (For Qualified Installers Only)

Pellet Vent Type

- Must be 4" diameter Type "L" (except for masonry fireplace installations) - or - connect the vent to a factory built type "A" chimney. All vent joints (including adapters, elbows, etc…) must be sealed with 500° F. RTV silicone.

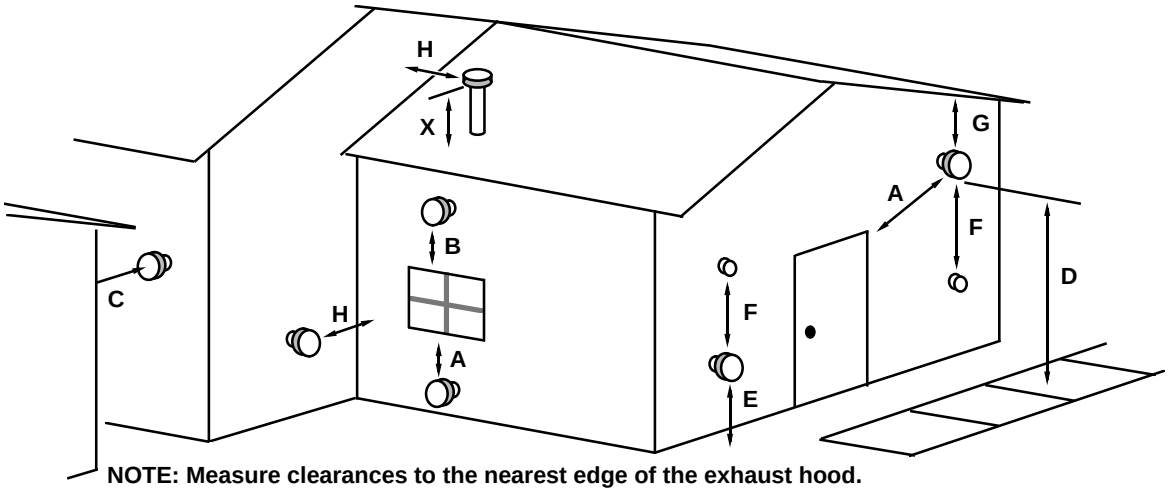
Installing the Pellet Vent

Seal each vent section (including adapters, elbows, etc...) by injecting a liberal amount of 500° F. RTV silicone into the gap between sections.

- Horizontal sections must have a 1/4" rise every 12" of travel.
- Pellet vent connections must be sealed airtight with 500° F. RTV silicone and screwed together with at least three sheet metal screws.

Pellet Vent Termination

- Vent must terminate on the exterior of the dwelling. Horizontal terminations must protrude a minimum12" from the wall. Vertical terminations must protrude a minimum 24" from the roof surface. In addition, all clearances listed below must be met.
- Must have an approved cap (to prevent water from entering) or a 45° downturn with rodent screen.
- If the termination is located on a windy side of the house, an approved house shield is recommended to prevent soot from building up on the side of the house.
- Must not be located where it will become plugged by snow or other material.



NOTE: Measure clearances to the nearest edge of the exhaust hood.

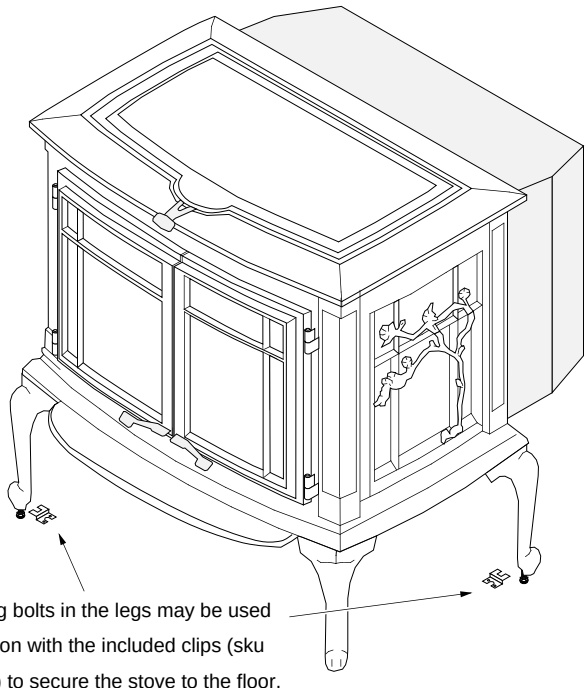
A	Minimum 4' clearance below or beside any door or window that opens (This clearance may be reduced to18" if using outside air (see page 11) – we recommend the door or window be kept closed during operation. Minimum 1' clearance below or beside any window that does not open.
B	Minimum 1' clearance above any door or window that opens
C	Minimum 2' clearance from any adjacent building
D	Minimum 7' clearance above any grade when adjacent to public walkways **NOTE:** Vent may not terminate in covered walkway or breezeway.
E	Minimum 2' clearance above any grass, plants, or other combustible materials
F	Minimum 3' clearance from any forced air intake of any other appliance
G	Minimum 2' clearance below eaves or overhangs
H	Minimum 1' clearance horizontally from combustible wall
X	Must be a minimum of 2' above the roof

Mobile Home Requirements

- Outside air is required (used for combustion) - see the directions below.
- The heater must be bolted to the floor (Some states do not require this; check with your local building department). See the illustration to the right.
- The heater must be grounded to the steel chassis of the mobile home (Some states do not require this; check with your local building department).

WARNING: DO NOT INSTALL IN SLEEPING ROOM.

CAUTION: THE STRUCTURAL INTEGRITY OF THE MANUFACTURED HOME FLOOR, WALL, AND CEILING/ROOF MUST BE MAINTAINED.



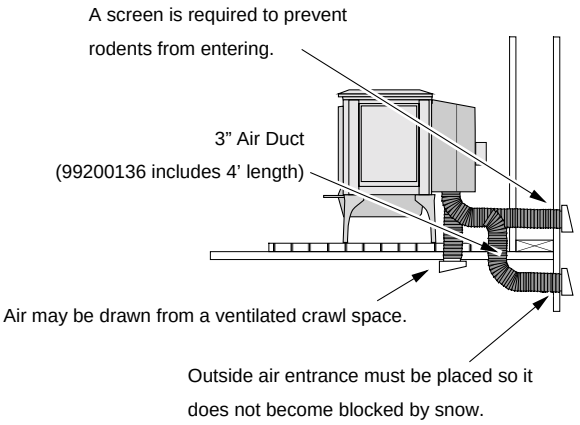
The leveling bolts in the legs may be used in conjunction with the included clips (sku 210-03924) to secure the stove to the floor.

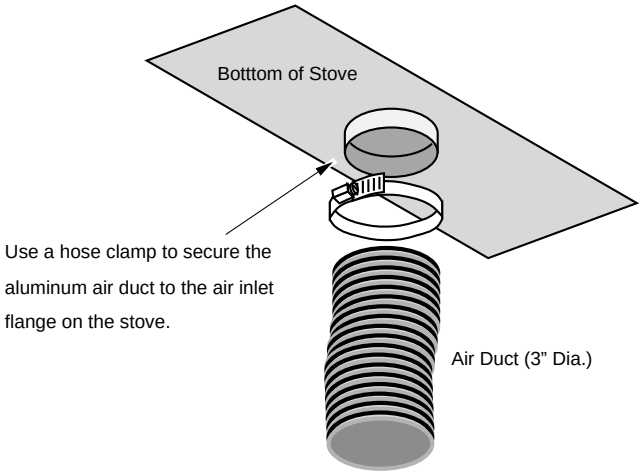
Outside Air (used for combustion)

- Must not be drawn from an enclosed space (garage, unventilated crawl space).

HINT: Travis Industries strongly suggests outside air for all residential installations, especially for those that are energy efficient, air-tight homes.

- Must not be over 15' long.
- Must be made with 3" diameter or larger metal or aluminum duct with a metal screen attached to the end to keep out rodents (P.V.C. or other combustible materials may not be used). We recommend the Travis Industries Outside Air Kit (part # 99200139).
- Must not terminate above or within 1' of the chimney termination.
- Must have a rain cap or down-turned elbow to prevent water from entering.
- Must be located so that it will not become plugged by snow or other material.


A screen is required to prevent rodents from entering.
3” Air Duct
(99200136 includes 4’ length)
Air may be drawn from a ventilated crawl space.
Outside air entrance must be placed so it does not become blocked by snow.



12 Installation (For Qualified Installers Only)

Alcove Installation Requirements

When the pellet stove is placed in a location where the ceiling height is less than 7' tall, it is considered an alcove installation. Because of the reduced height, the requirements listed below must be met.

- Minimum height is 55"
- Minimum width is 41-1/4"
- Maximum depth is 48"
- Minimum clearance of 7" on each side and 3" on back

Baffle Installation

Install the baffles included with the stove (see page 29 for details).

Door Seal Verification

The door is aligned prior to leaving the factory. However, shipping and installation may cause the door to become mis-aligned. Verify the door is correctly aligned and seals properly (see the section "Door Seal" under Yearly Maintenance).

Restrictor Adjustment

The restrictor is used to adjust airflow to the firepot. It should be adjusted to match the heat output setting and burn the pellets at the appropriate rate. This keeps the firepot as clean as possible.

For low heat output settings the restrictor will need to be closed or near closed to limit the amount of air. This prevents the stove from burning the pellet fuel faster than it is fed.

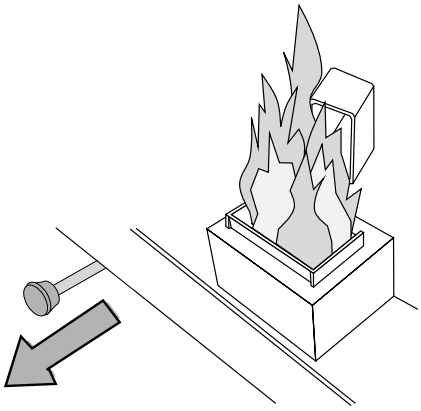
For medium heat output settings the restrictor will need to be opened to a medium position.

For high heat output settings the restrictor will need to be opened to a high position. This prevents the firepot from over-filling with pellets and becoming clogged with ash clumps.

Keeping your firepot clean is the most important step to maintaining a safe and efficient stove. Check and clean your firepot daily until you find the correct restrictor settings and appropriate firepot cleaning interval.

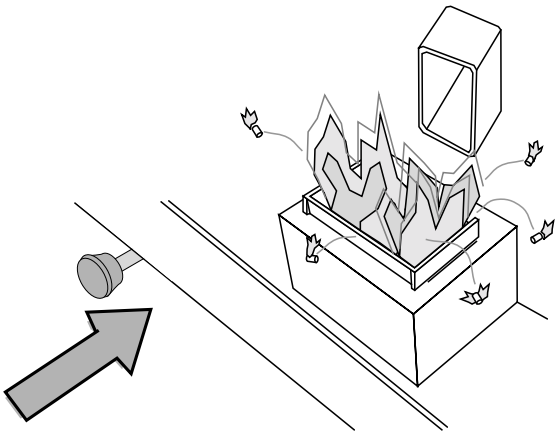
Not Enough Air

If clinkers (ashes that solidify into a clump) develop or the flame appears lazy and slow to blow the ash out of the firepot, pull the restrictor outward until the flame becomes active and the firepot holes remain clean. NOTE: If the restrictor is fully out, yet the firepot does not remain clean, the stove needs to be cleaned and checked for air leaks (see “Maintenance” section of this manual).



Too Much Air

If the flames are too active (small, flickering flames) or if burning pellets are expelled from the firepot, move the restrictor rod inwards until the flame slows down and no burning pellets are expelled (note: it is okay to have “glowing embers” jump out of the firepot). Another symptom of too much air is the heater “blowing the fire out” – a condition in which the pellets burn faster than they are fed (this is most common on low).

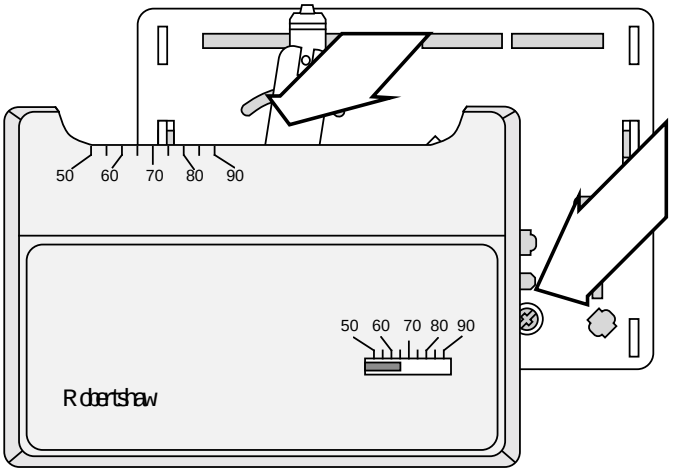


Thermostat Installation

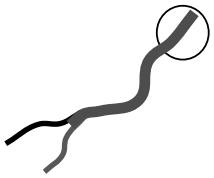
! Do not connect 120 VAC to the thermostat circuit of this heater (do not use a household thermostat used for a wall-board or other electical heater).

A thermostat is included with this heater (part # 99300650). Follow the directions below to install.

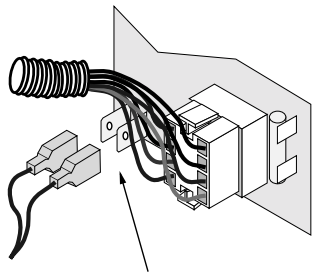
1 Attach the thermostat wire to the circuit board (see the illustration below). Route the wire through the back of the heater (away from any hot or moving components).



Pull the cover off the thermostat

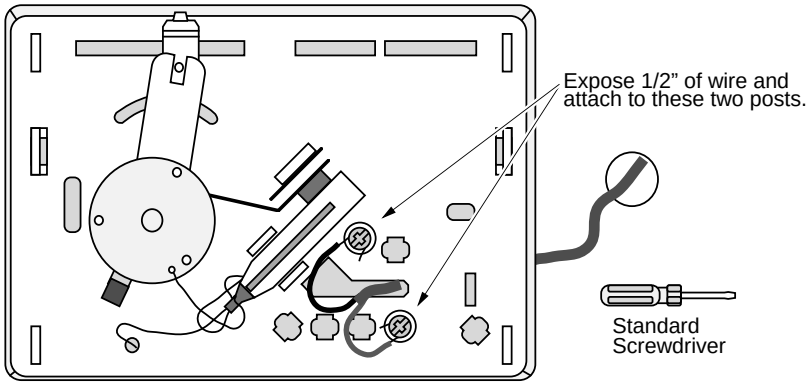


Run the thermostat wires through the wall (cut off excess wire, leaving 6" of slack).

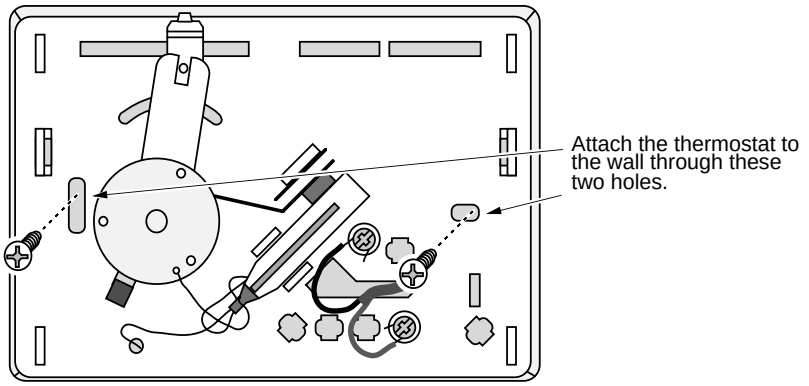


Attach the quick-connects to the two posts near the molex connector on the circuit board (orientation does not mater).

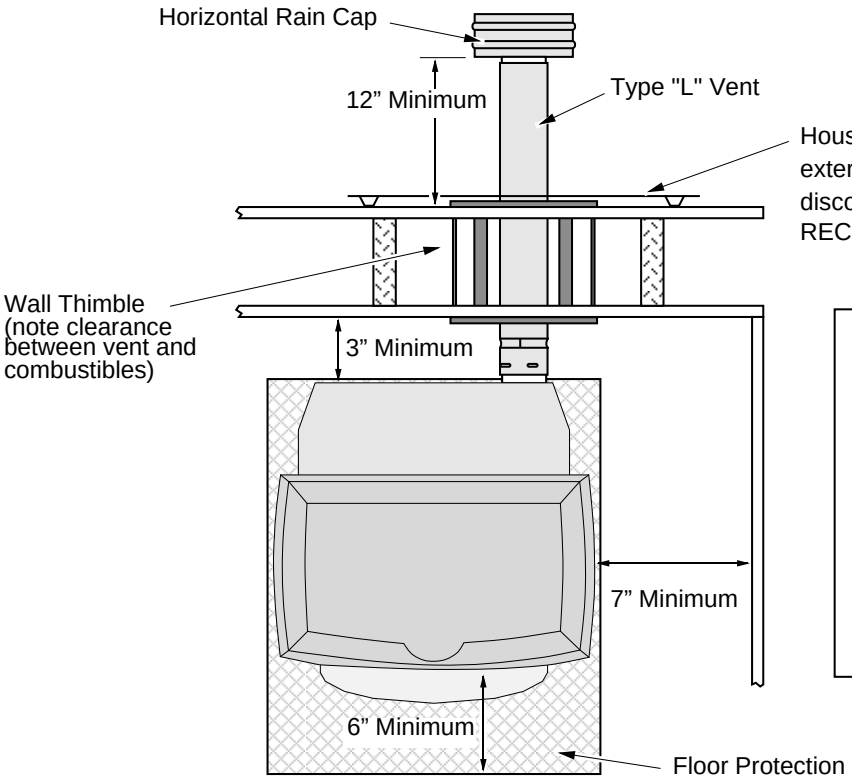
2 Determine a location for the thermostat that is within range of the 20' length of thermostat wire. It should be centralized in the room and away from the heater. The wire may be routed externally on the wall or behind the wall (preferred).



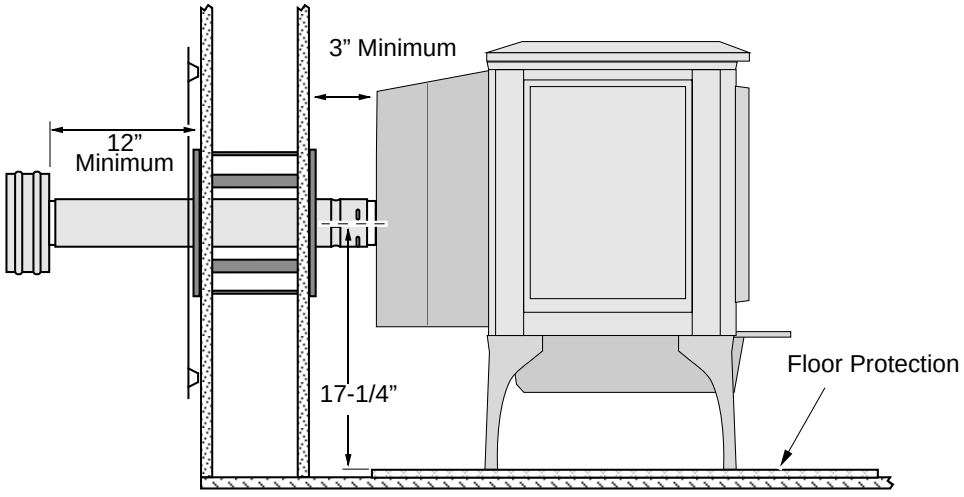
3 Follow the directions to the right to attach the thermostat and thermostat wires.



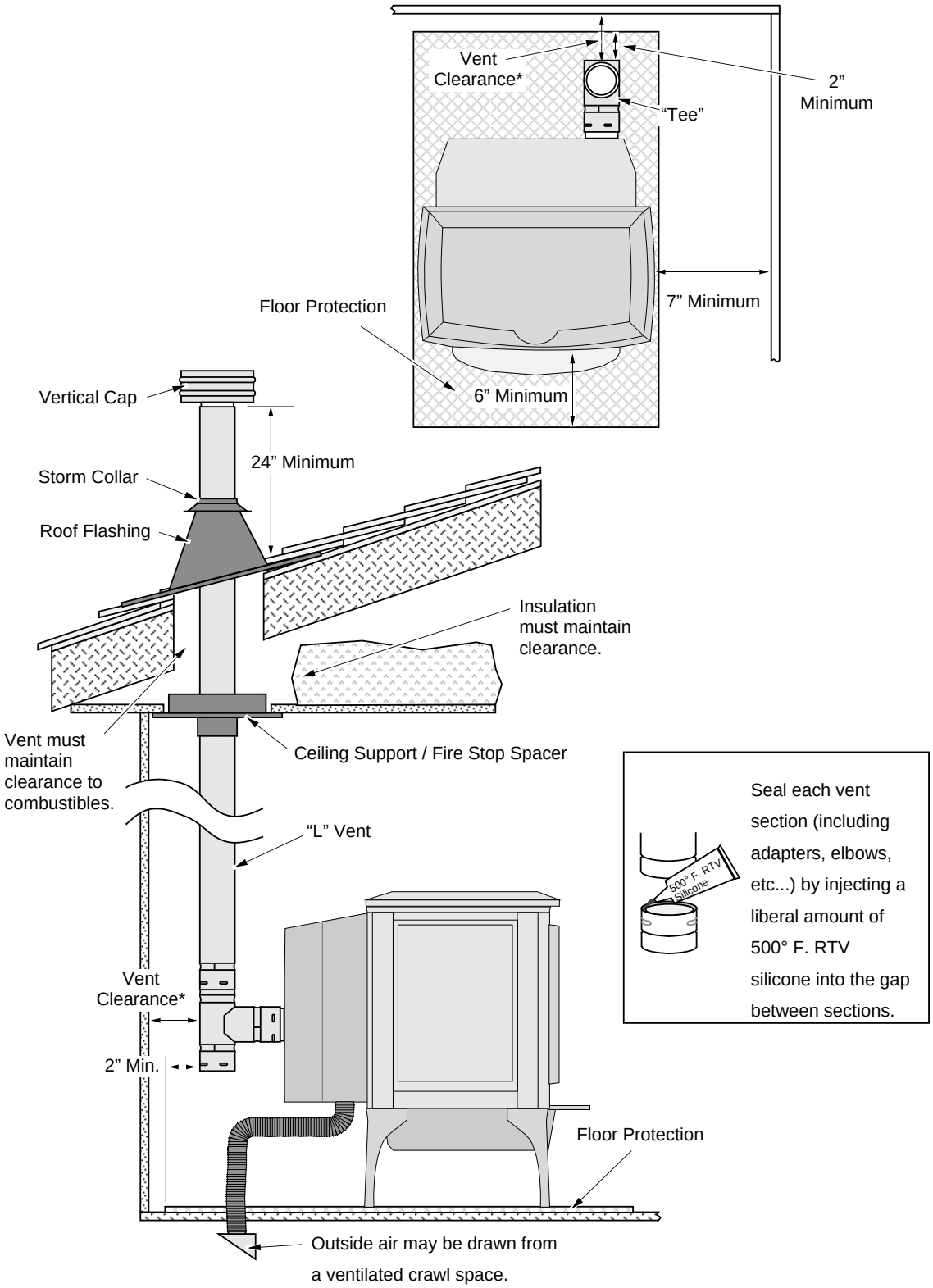
Installation Example: Direct "Through-the-wall" Installation


Horizontal Rain Cap
12” Minimum
Type "L" Vent
House Shield (used to protect exterior wall from soot discoloration) is HIGHLY RECOMMENDED
Wall Thimble (note clearance between vent and combustibles)
3” Minimum
7” Minimum
6” Minimum
Floor Protection

Seal each vent section (including adapters, elbows, etc...) by injecting a liberal amount of 500° F. RTV silicone into the gap between sections.

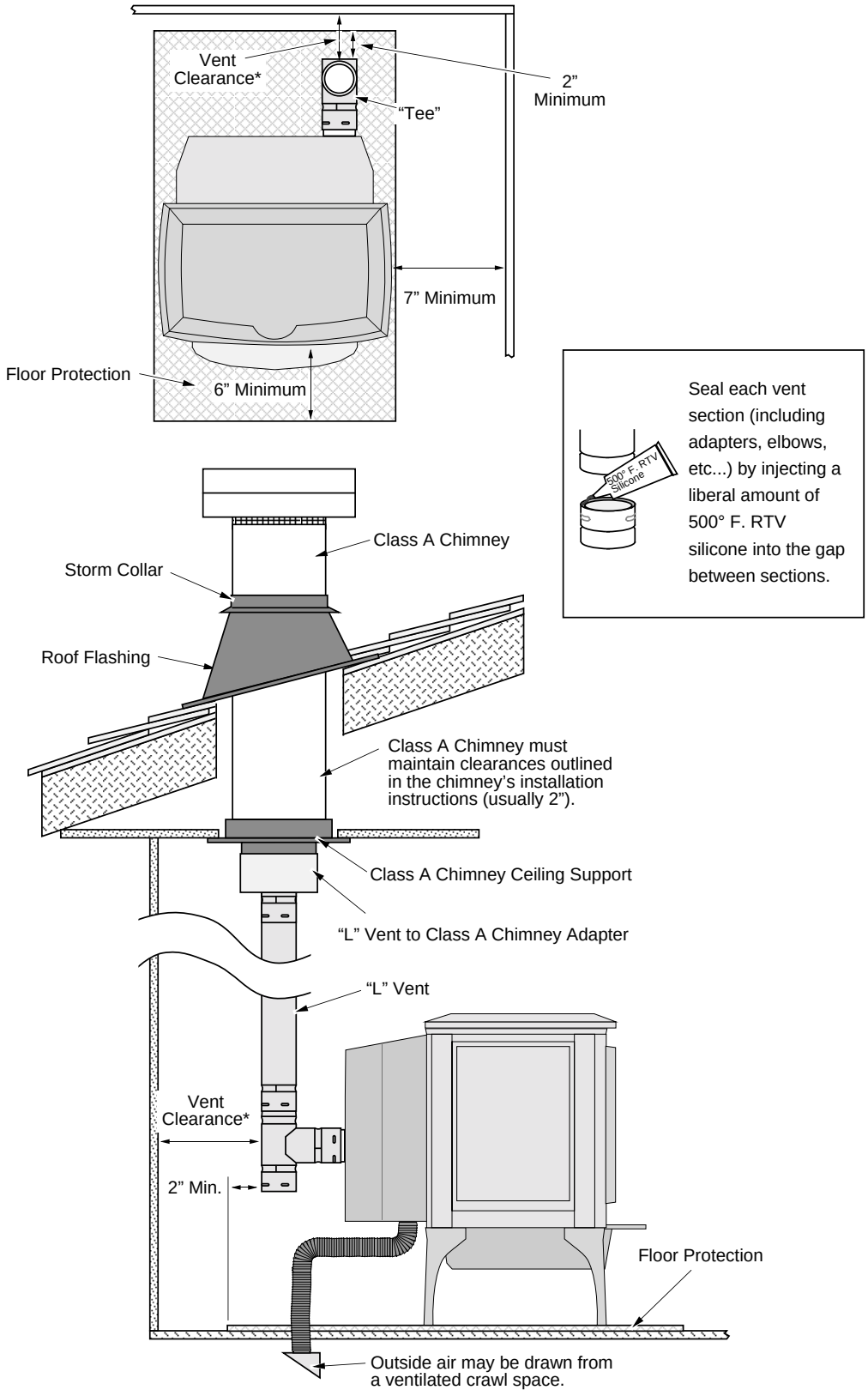


Installation Example: Interior Vertical Installation


Vent Clearance*
2" Minimum
"Tee"
7" Minimum
Floor Protection
6" Minimum
Vertical Cap
24" Minimum
Storm Collar
Roof Flashing
Insulation must maintain clearance.
Vent must maintain clearance to combustibles.
Ceiling Support / Fire Stop Spacer
"L" Vent
Vent Clearance*
2" Min.
Floor Protection
Outside air may be drawn from a ventilated crawl space.
500° F. RTV Silicone
Seal each vent section (including adapters, elbows, etc...) by injecting a liberal amount of 500° F. RTV silicone into the gap between sections.

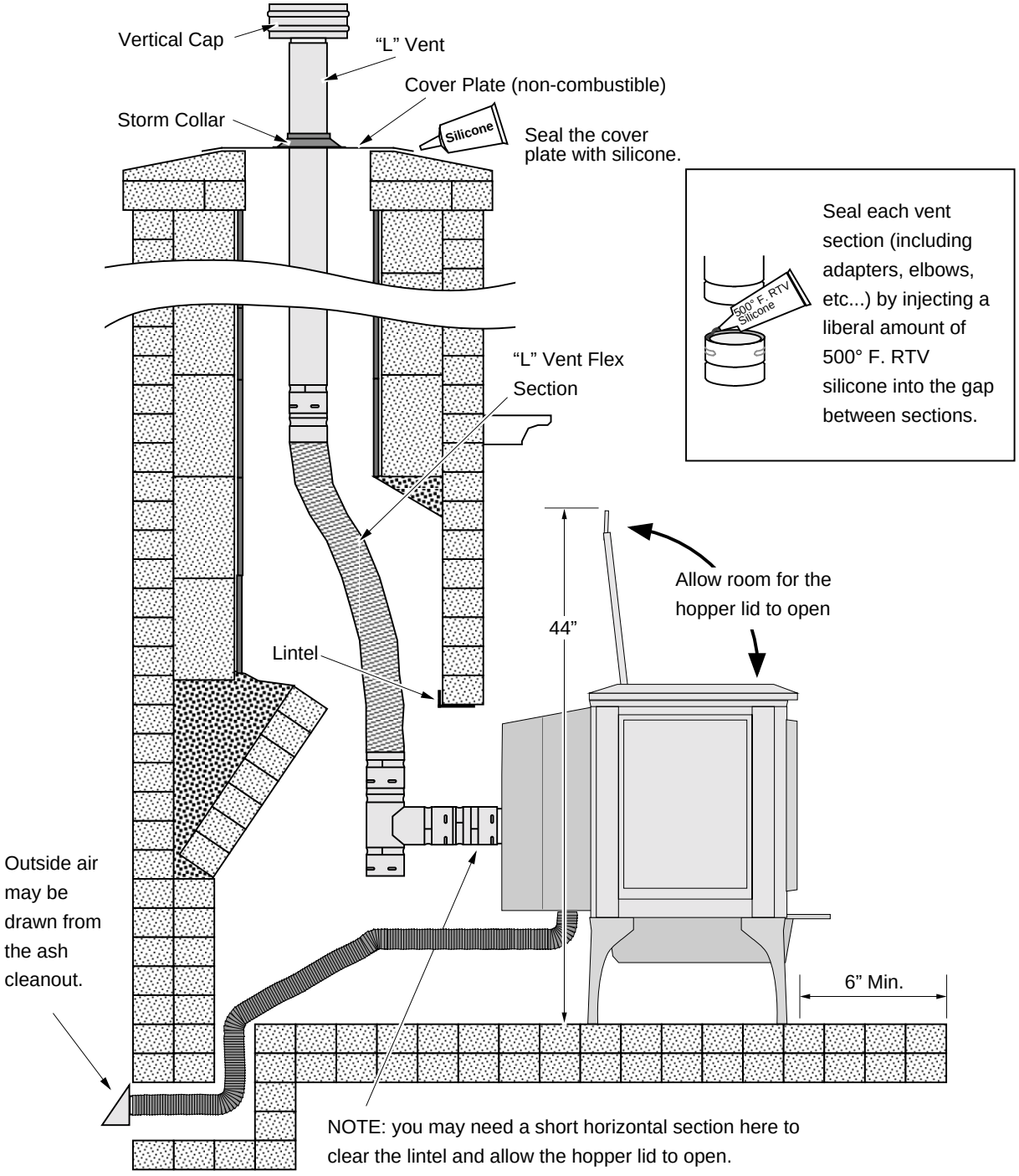
* Install vent at clearance specified by the vent manufacturer.

Installation Example: Class A Chimney Retrofit

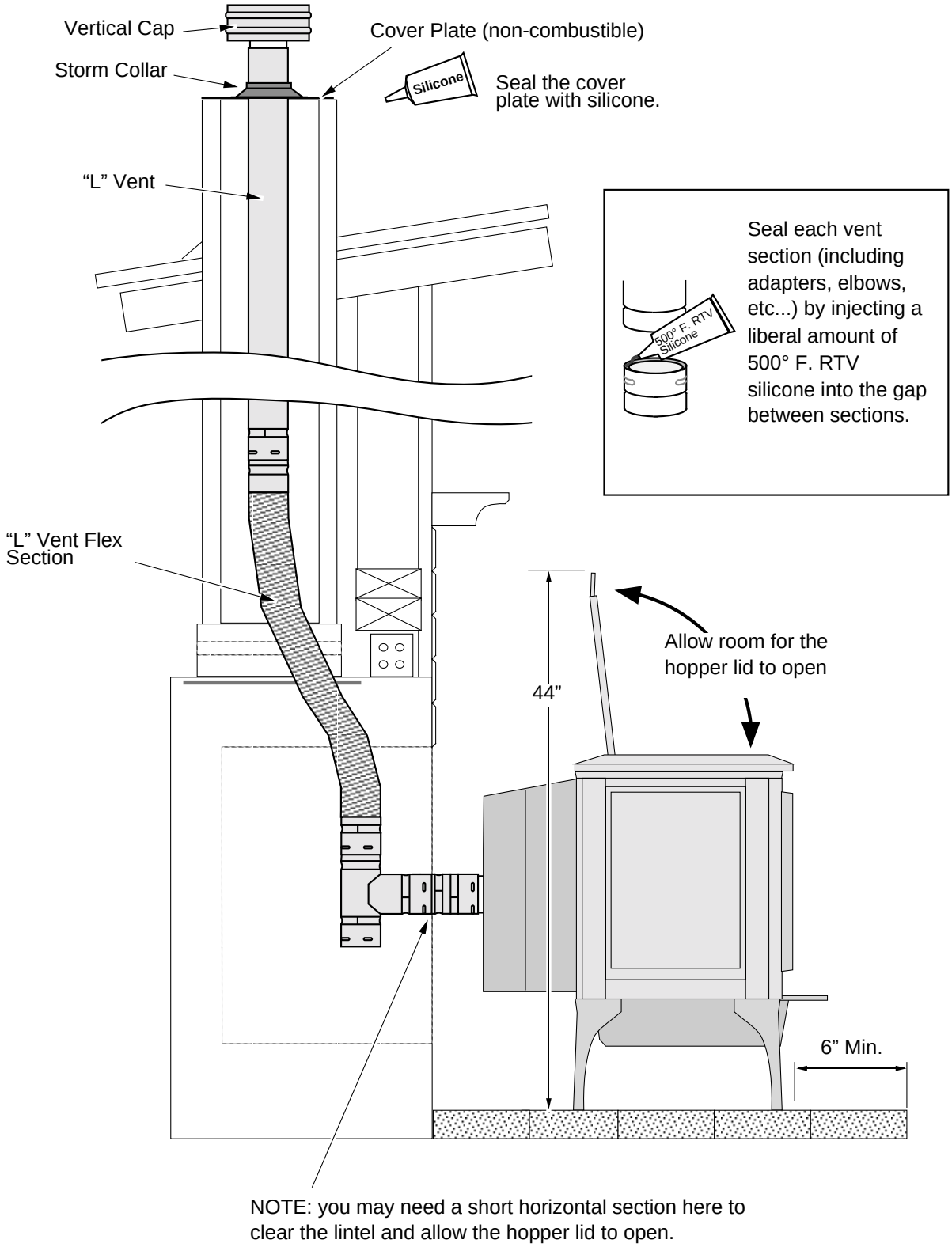

Vent Clearance*
2" Minimum
"Tee"
7" Minimum
Floor Protection
6" Minimum
Seal each vent section (including adapters, elbows, etc...) by injecting a liberal amount of 500° F. RTV silicone into the gap between sections.
500° F. RTV Silicone
Class A Chimney
Storm Collar
Roof Flashing
Class A Chimney must maintain clearances outlined in the chimney's installation instructions (usually 2").
Class A Chimney Ceiling Support
"L" Vent to Class A Chimney Adapter
"L" Vent
Vent Clearance*
2" Min.
Floor Protection
Outside air may be drawn from a ventilated crawl space.

* Install vent at clearance specified by the vent manufacturer.

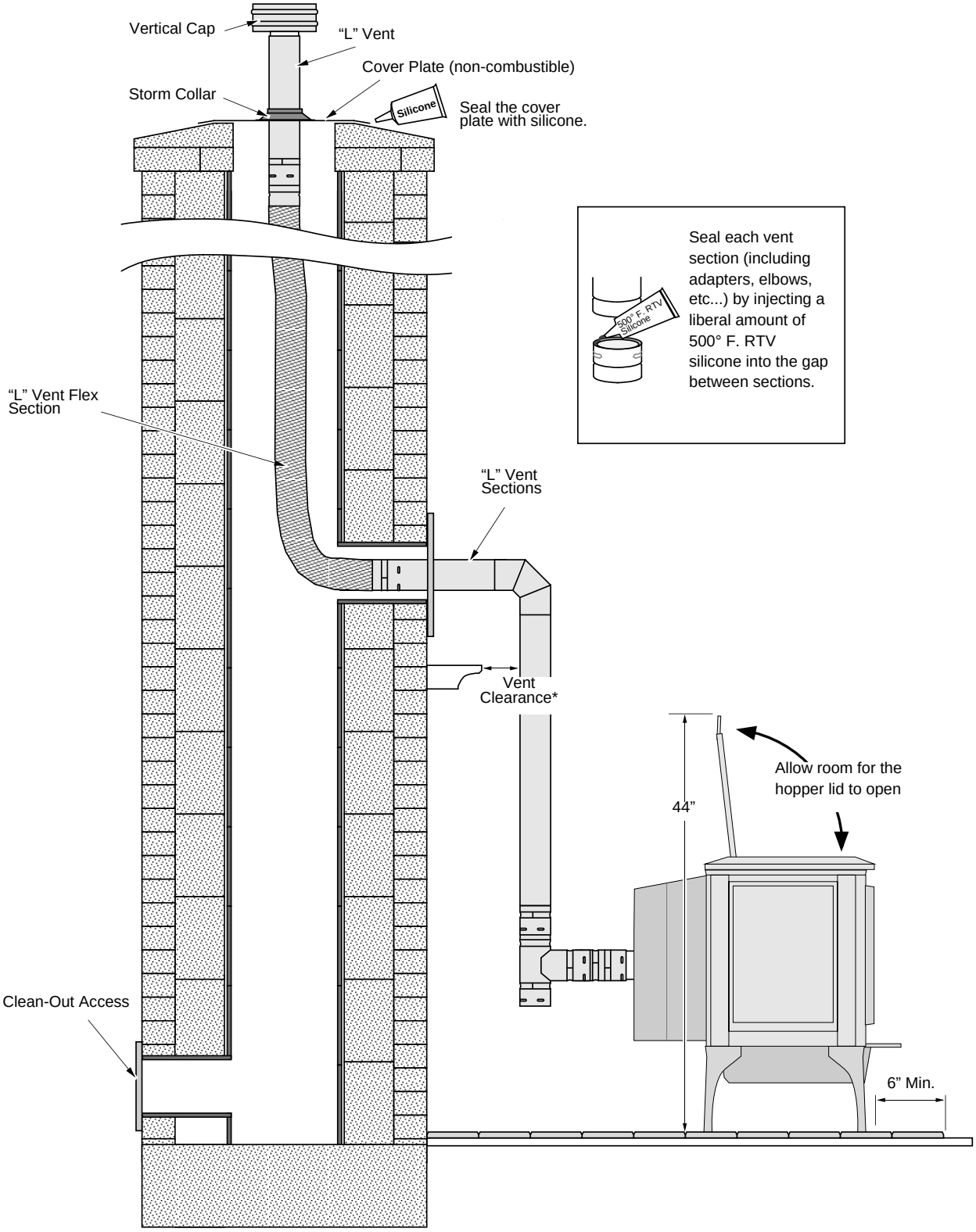
Installation Example: Masonry Fireplace Hearth Stove


Vertical Cap
"L" Vent
Cover Plate (non-combustible)
Storm Collar
Silicone
Seal the cover plate with silicone.
"L" Vent Flex Section
Seal each vent section (including adapters, elbows, etc...) by injecting a liberal amount of 500° F. RTV silicone into the gap between sections.
500° F. RTV Silicone
Allow room for the hopper lid to open
44"
Lintel
Outside air may be drawn from the ash cleanout.
6" Min.
NOTE: you may need a short horizontal section here to clear the lintel and allow the hopper lid to open.

Installation Example: Zero-Clearance (Metal) Fireplace Hearth Stove


Vertical Cap
Cover Plate (non-combustible)
Storm Collar
Silicone
Seal the cover plate with silicone.
"L" Vent
Seal each vent section (including adapters, elbows, etc...) by injecting a liberal amount of 500° F. RTV silicone into the gap between sections.
500° F. RTV Silicone
"L" Vent Flex Section
Allow room for the hopper lid to open
44"
6" Min.
NOTE: you may need a short horizontal section here to clear the lintel and allow the hopper lid to open.

Installation Example: Freestanding Masonry Chimney


Vertical Cap
"L" Vent
Cover Plate (non-combustible)
Storm Collar
Silicone
Seal the cover plate with silicone.
Seal each vent section (including adapters, elbows, etc...) by injecting a liberal amount of 500° F. RTV silicone into the gap between sections.
500° F. RTV Silicone
"L" Vent Flex Section
"L" Vent Sections
Vent Clearance*
Allow room for the hopper lid to open
44"
Clean-Out Access
6" Min.

* Install vent at clearance specified by the vent manufacturer.

Safety Notice

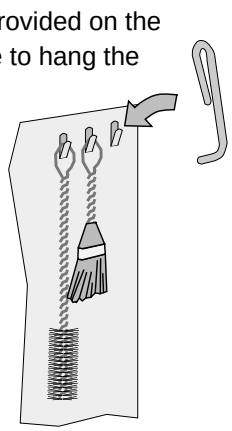
Read this entire manual (especially the "Safety Precautions" on pages 4 and 5) before using this stove. Failure to follow the instructions may result in property damage, bodily injury, or even death.

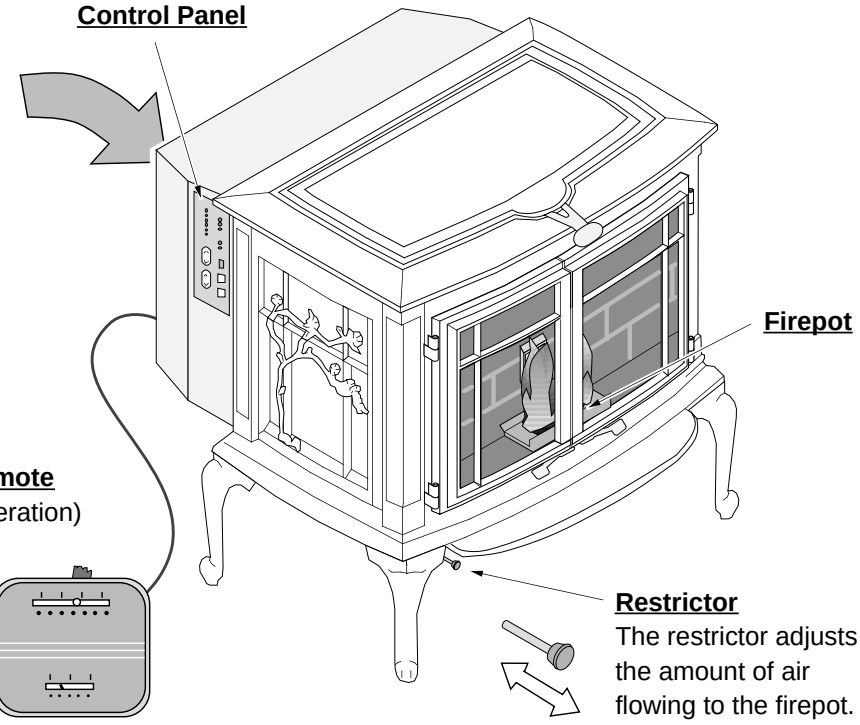
! Do not unplug the stove to turn it off. This stove relies upon electricity to push the flue gases out the pellet vent – unplugging it may lead to smoke entering your room.

! Failure to maintain your heater will lead to a restricted combustion air system, leading to poor performance and in some cases, smoke spillage into the room. See the "Maintenance" section for details.

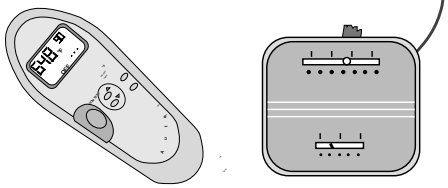
Location of Controls

Three tabs are provided on the back of the stove to hang the cleaning tools (bend the tabs out).





Thermostat or Remote
(required for Auto Operation)



Restrictor
The restrictor adjusts the amount of air flowing to the firepot.

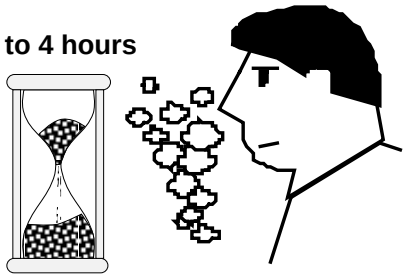
Starting the Heater for the First Time

Start the Heater - Let it Burn for 1 Hour - THEN OPEN THE DOOR

The stove paint is cured through heat. To prevent it from bonding to the door gasket, you must burn the heater for approximately 1 hour, then open and close the door to break any bonding.

Curing the Paint

This stove uses a heat-activated paint that will emit some fumes while starting the first fire. Open doors and windows to the room to vent these fumes. You may also notice oil burning off of the interior of the stove. This rust-stopping agent will soon dissipate.

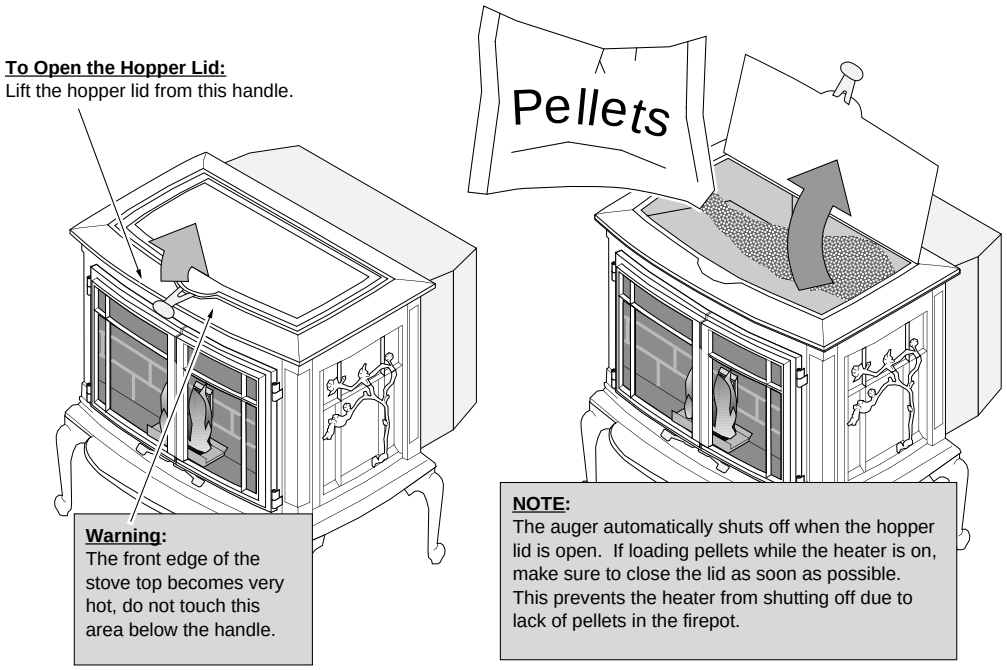


Priming the Auger

Because of its electronic control panel, this stove does not require priming. If you run out of pellets you may notice it will take approximately 5 minutes longer for the stove to start.

Loading Pellets

Lift the hopper lid to its vertical position. Pour pellets into the hopper until full. NOTE: The hopper holds approximately 50 pounds of pellets.


To Open the Hopper Lid:
Lift the hopper lid from this handle.
Pellets
Warning:
The front edge of the stove top becomes very hot, do not touch this area below the handle.
NOTE:
The auger automatically shuts off when the hopper lid is open. If loading pellets while the heater is on, make sure to close the lid as soon as possible. This prevents the heater from shutting off due to lack of pellets in the firepot.

HINT: To prevent the pellet stove from inadvertently shutting down due to the auger disabling switch, we recommend pressing the "START" button after reloading the stove.

The Two Modes of Operation

Manual

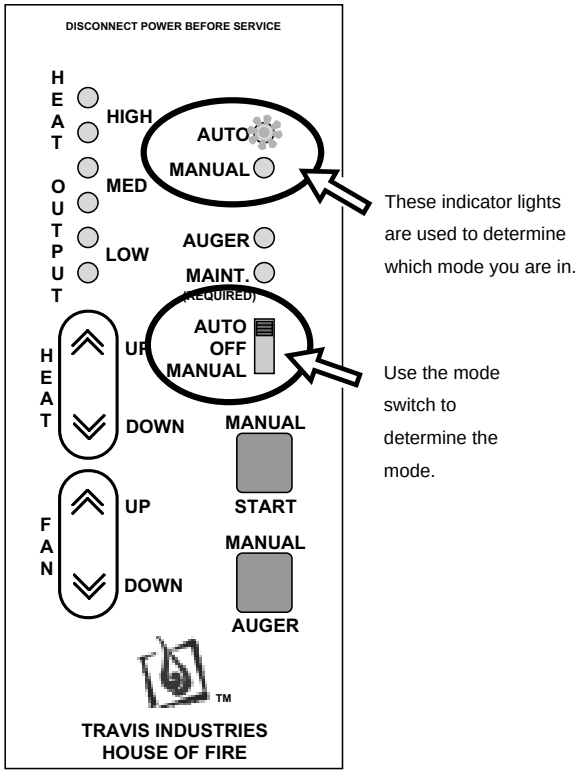
Manual mode requires the user to turn the heater on and off manually.

Auto (requires a thermostat)

Auto mode allows you to use a thermostat to control room temperature. The stove automatically turns on when the temperature drops below the thermostat setting. Once the stove reaches operating temperature, the stove then runs at the heat output setting selected.

Switching Modes While in Operation

Whenever the stove is switched from one mode to another while in operation, the stove will enter the "start-up" sequence for a minimum of 20 minutes.



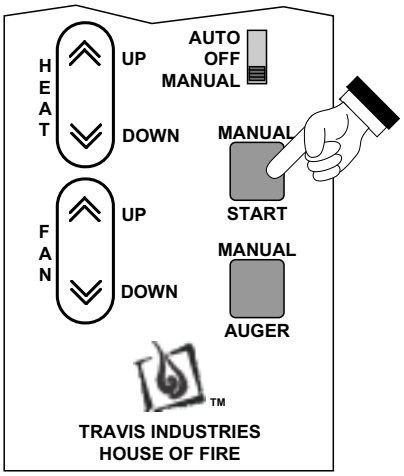
Manual Mode

Manual mode requires the user to turn the heater on and off manually.

To Start

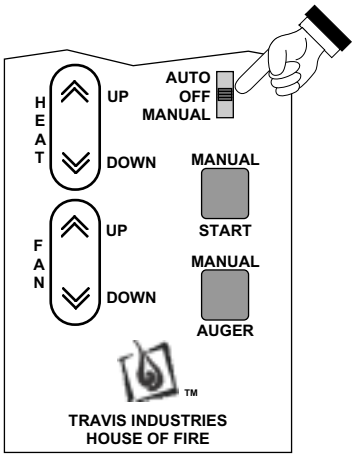
Press the "Manual Start" button. That's it. The stove automatically goes to a medium burn rate and high fan while the igniter starts the fire burning within 10 minutes. During this period the lowest “HEAT OUTPUT” light will flash. If the stove does not start in 30 minutes, the stove turns off.

Once up to temperature, the stove will then run at the heat output setting selected on the control panel (see “To Adjust the Heat” below).



To Shut Down

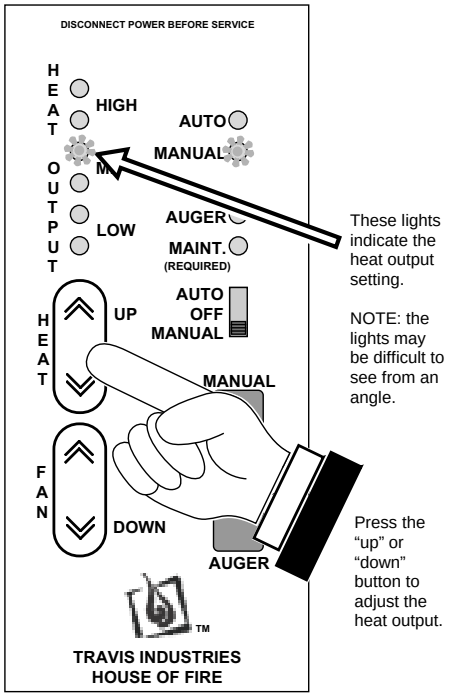
Move the mode switch to "OFF". The exhaust blower will still run until the heater cools down.



To Adjust the Heat

Press the "Heat” buttons to adjust the heat output.

NOTE: During start-up you may adjust the heat setting. This heat setting will take affect once the start-up sequence is complete.

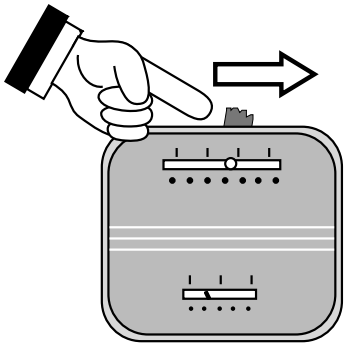


Auto Mode

Auto mode allows you to use a thermostat to control room temperature. The stove automatically turns on when the temperature drops below the thermostat setting. Once the stove reaches operating temperature, the stove then runs at the heat output setting selected.

To Adjust Room Temperature (or Start the Stove)

Move the thermostat to the heat setting desired. If the room is cooler than the setting, the stove will go through the start-up sequence for approximately 10 minutes. During this period the lowest “HEAT OUTPUT” light will flash. Once up to temperature, the stove will then run at the heat output setting selected on the control panel. If the room is too hot, move the thermostat to a lesser setting.



To Adjust the Heat

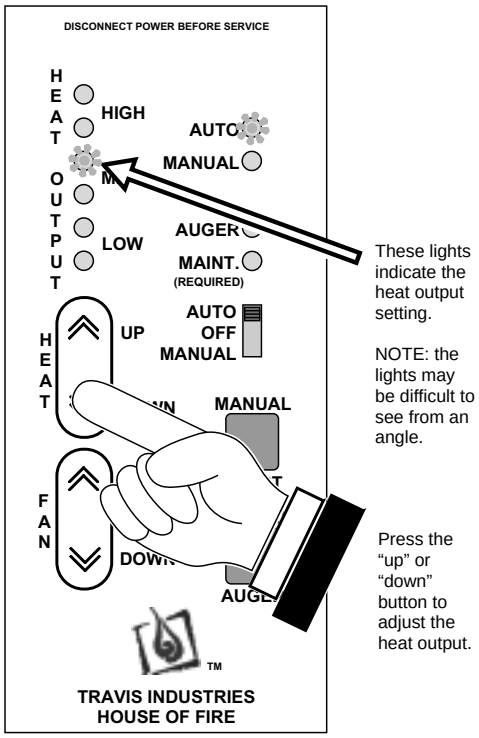
Press the "Heat” buttons to adjust the heat output.

HINT:

If you find that the stove turns on and off repeatedly, you may wish to turn the heat output to a lesser setting. The lower setting will provide a more consistent heat output over time, eliminating the need for the thermostat to repeatedly turn the stove off.

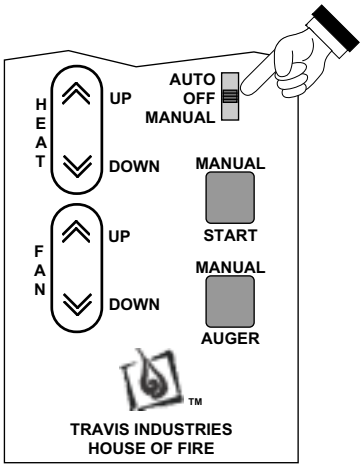
NOTE:

If the thermostat calls for heat while the stove is still cooling down, the stove will go through the start-up sequence (for a minimum of 20 minutes).



To Shut Down

Move the mode switch to "OFF". The exhaust blower will still run until the heater cools down.



Restrictor Adjustment

The restrictor is used to adjust airflow to the firepot. It should be adjusted to match the heat output setting and burn the pellets at the appropriate rate. This keeps the firepot as clean as possible.

For low heat output settings the restrictor will need to be closed or near closed to limit the amount of air. This prevents the stove from burning the pellet fuel faster than it is fed.

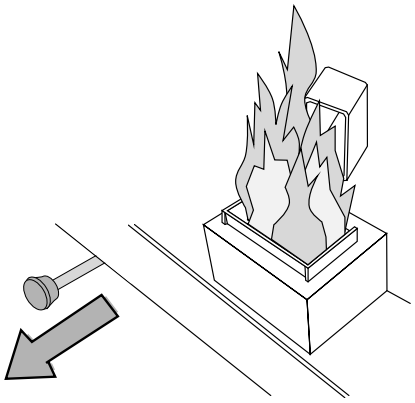
For medium heat output settings the restrictor will need to be opened to a medium position.

For high heat output settings the restrictor will need to be opened to a high position. This prevents the firepot from over-filling with pellets and becoming clogged with ash clumps.

Keeping your firepot clean is the most important step to maintaining a safe and efficient stove. Check and clean your firepot daily until you find the correct restrictor settings and appropriate firepot cleaning interval.

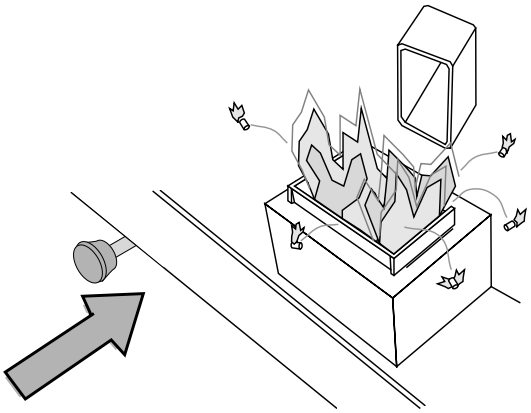
Not Enough Air

If clinkers (ashes that solidify into a clump) develop or the flame appears lazy and slow to blow the ash out of the firepot, pull the restrictor outward until the flame becomes active and the firepot holes remain clean. NOTE: If the restrictor is fully out, yet the firepot does not remain clean, the stove needs to be cleaned and checked for air leaks (see "Maintenance" section of this manual).

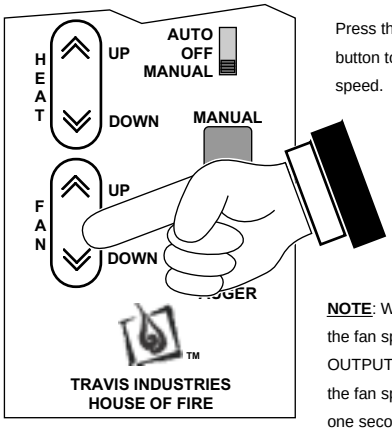


Too Much Air

If the flames are too active (small, flickering flames) or if burning pellets are expelled from the firepot, move the restrictor rod inwards until the flame slows down and no burning pellets are expelled (note: it is okay to have "glowing embers" jump out of the firepot). Another symptom of too much air is the heater "blowing the fire out" – a condition in which the pellets burn faster than they are fed (this is most common on low).



Adjusting the Fan Speed



Press the "up" or "down" button to adjust the fan speed.

NOTE: When adjusting the fan speed the HEAT OUTPUT lights will flash the fan speed setting for one second.

Start-Up Sequence

This stove utilizes a start-up sequence whenever the mode switch is changed or the heater is started when cold. This is to ensure proper operation through all possible settings and operational states (hot or cold, pellets burning or not burning, etc.). This sequence over-rides all user settings (except the "OFF" position) to set the auger feed rate to medium, the exhaust blower to high, and the igniter on. During this period the lowest “HEAT OUTPUT” light will flash.

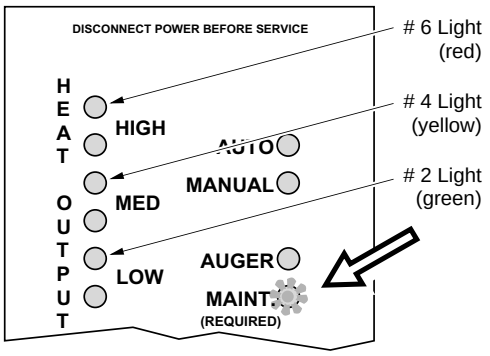
"AUGER ON" Light

This light comes on when the auger is turning. This allows the operator to determine when the auger is turning.

"Maintenance Required" Light

NOTE: If the “MAINTENACE REQUIRED” light comes on, check the items below **before calling for service**.

The “MAINTENACE REQUIRED” light is used to indicate maintenance is required on the heater. It will turn on due to various operating circumstances. When it turns on, a second light will turn on near “HEAT OUTPUT” (see the illustration to the right). Determine the maintenance code (2, 4, or 6), then use the chart below to diagnose and remedy the situation.



Light	Likely Cause	Remedy
2 (green)	• Heavy Ash Build-Up in Exhaust Duct	• Clean the Firebox (see page 34)
	• Heavy Ash Build-Up in Exhaust Housing or Plugged Tubing	• Clean the Exhaust Housing and Tubing (see page 36)
	• Heavy Ash Build-Up in Vent	• Clean the Vent (see page 37)
4 (yellow)	• Heater Ran Out of Pellets	• Refill the Hopper (see page 21)
	• Heater Did Not Start-Up Correctly	• Re-Start the Heater and Verify the Pellets Ignite after 10 Minutes
	• Power Outage	• Re-Start the Heater (see page 26)
	• Restrictor Not Set Properly	• Re-Start the Heater and Monitor Restrictor Setting (see page 24)
	• Burnpot Clogged	• Clean Burnpot (see page 28)
	• Air Leak	• Verify Door, Glass, and Ashpan Seal Correctly (see page 37)
	• Heavy Ash Build-Up	• Clean the Firebox (see page 34), Exhaust Housing (see page 36), and Vent (see page 37)
6 (red)	• Electrical Input Error (voltage or mhz fluctuation, amp deficiency, etc.)	• Unplug the Heater then Plug it Back In (this re-starts the circuit board)
	• Components Over-Heated	• Clean the Heater and Vent (a plugged heater will slow exhaust flow, increasing temperatures – see pages 34- 37)
	• Faulty Wiring / System Fault	• If this Fault Persists, Contact Your Dealer

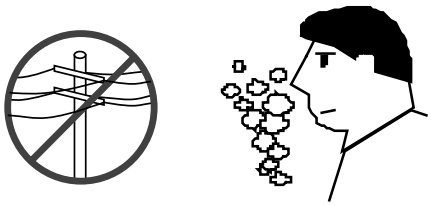
"MANUAL AUGER" Button

This button turns the auger on. It is used to “prime” the auger after the hopper has run out of pellets.

Power Outages

If a sustained power outage occurs while in "Manual", the stove will go to a "cool down" mode to vacate smoke once power returns. If the power outage was short, the heater will go to the start-up sequence. If in "Auto", the stove will re-start (if the room is cool).

! Because this stove relies upon a blower to evacuate the smoke, some smoke may enter the home during a power outage. To keep to a minimum, leave the door closed.



Using a Pellet/Corn Mix with This Heater

This heater may burn a mixture of corn and wood pellets up to a 50% - 50% proportion by volume. Shelled corn burned in Travis pellet appliances must be clean (free of husk and cob residue) and have a moisture content no greater than 15%.

DO NOT BURN A MIX WITH MORE THAN 50% CORN TO WOOD PELLETS.

THOROUGHLY MIX THE TWO FUELS TOGETHER TO BE SURE OF AN EVEN BURN RATE.

- If combustion is slow, if the fire is slow to start, or if clinkers (ashes that solidify into a clump) build up rapidly in the fire pot, decrease the proportion of corn and increase the proportion of wood pellets until you find a proportion that works well in your appliance.

- If your stove or insert is operated with a thermostat, you may notice the automatic igniter at times fails to light a 50/50 corn to pellet mix. If you experience this, decrease the proportion of corn and increase the proportion of wood pellets in the mix.

For an optimum fire and greatest efficiency, it is important to keep the fire pot free of built up ashes. If you are burning only high quality wood pellets, you should check and clean the fire pot at least every two weeks or after ten bags of pellets.

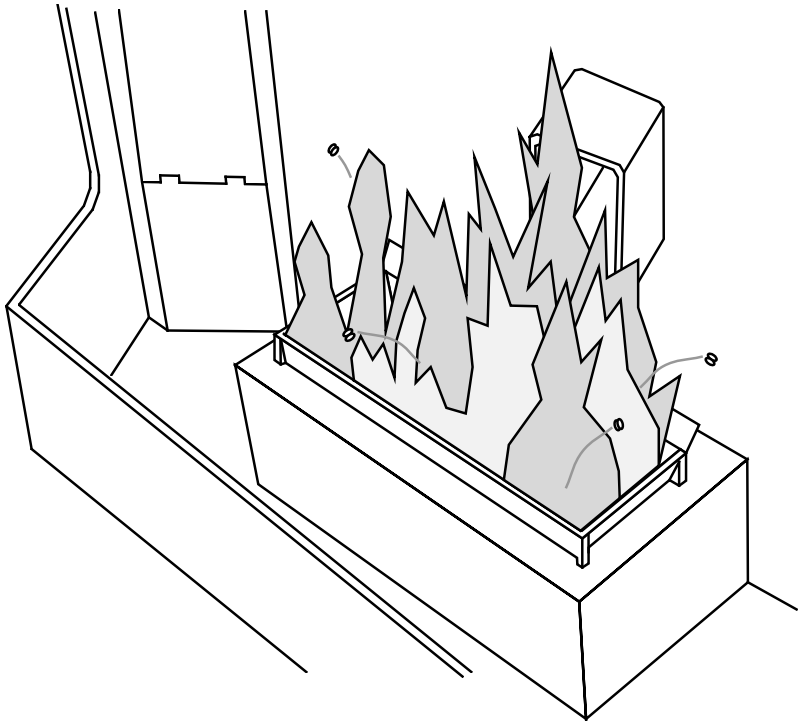
If the pellets you are burning have a high ash content or if you burn a corn/wood pellet mixture, we recommend that you check the fire pot every day and clean it if necessary.

Daily Maintenance (whenever using the stove)

Inspect the Burn

When burning on high, the flames should be bright orange with embers jumping from the firepot.

NOTE: the optimal restrictor position will vary over time as soot builds up inside the exhaust system. See "Restrictor Adjustment" for details.

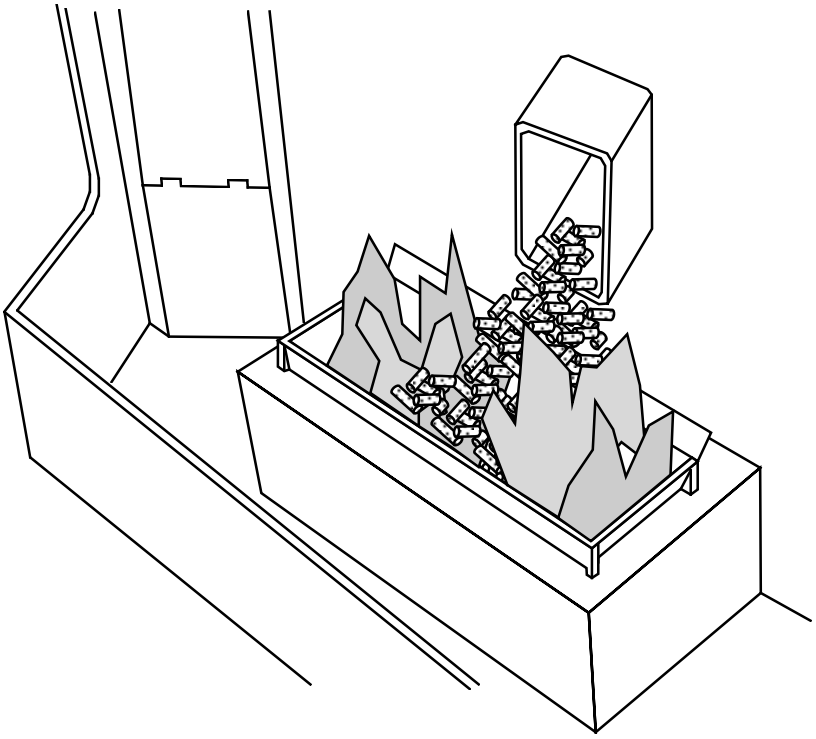


Make Sure Pellets are Not Piling Up

If the pellets pile up over the burn pot, turn the mode switch to "OFF".

The most likely causes are:

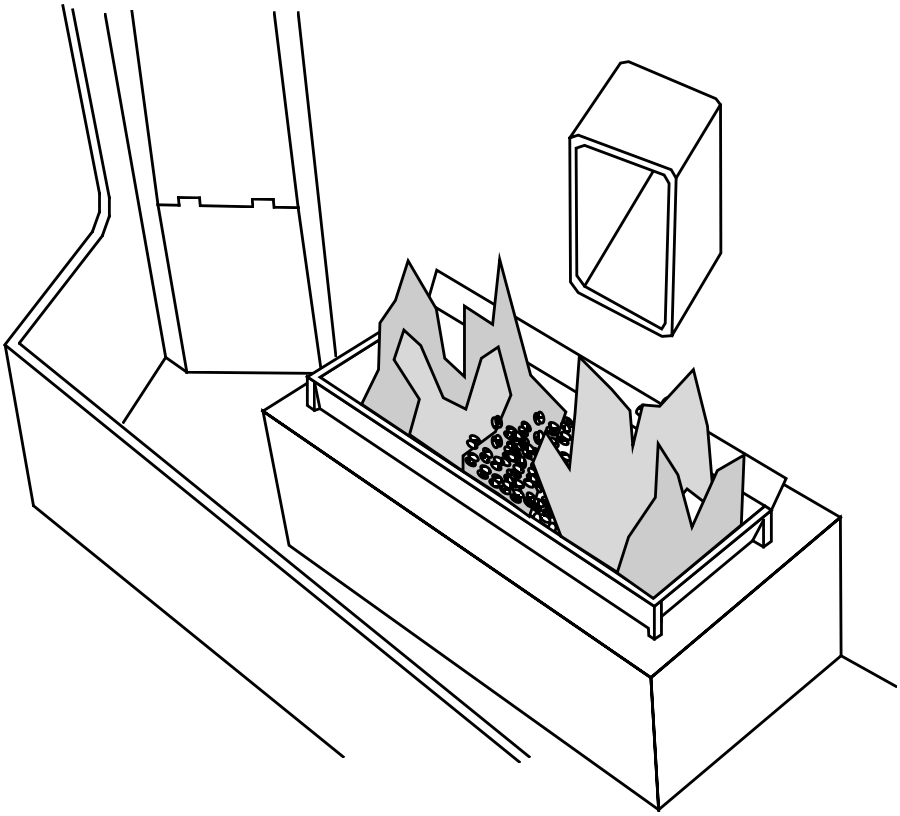
- Restrictor needs adjustment (see “Restrictor Adjustment” in the installation section of this manual)
- The door, glass, or ashpan is open or has an air leak
- The firepot requires cleaning
- The exhaust system requires cleaning



Daily Maintenance (whenever using the stove) - Continued

Check Firepot for Clinkers

If the flames seem to be coming only from the sides, or are orange/black, turn the heater off and check for clinkers (ashes that solidify into a clump).



The most likely causes are:

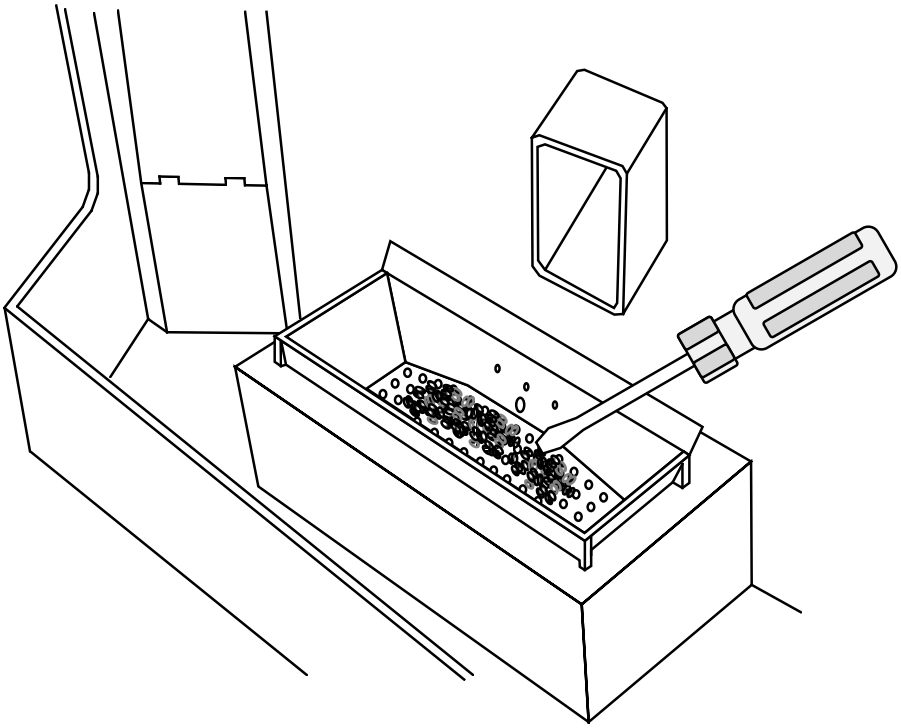
- Restrictor needs adjustment (see "Restrictor Adjustment" in the installation section of this manual)
- Poor pellet quality
- The door or glass has an air leak
- The exhaust system requires cleaning

Cleaning the Firepot

WARNING:

Make sure the heater has fully cooled (approximately 25 minutes) before opening the door and conducting service.

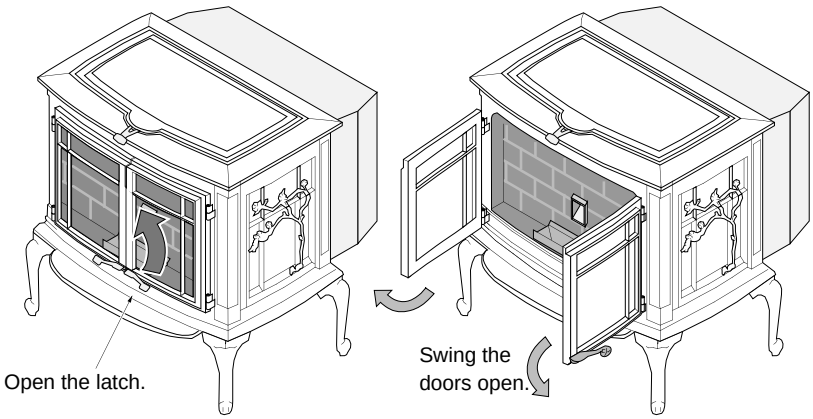
To clean the firepot, open the door (see page 27) and knock away any debris on the firepot with a screwdriver. If severely clogged, remove the firepot to gain better access.



Daily Maintenance (whenever using the stove) - Continued

Door Opening

WARNING: Make sure the heater has fully cooled (approximately 25 minutes) before opening the door and conducting service.



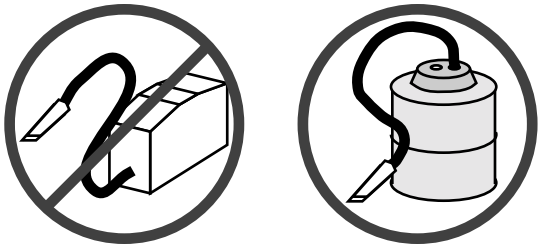
WARNING: Do not swing the doors past 90°. This may cause the doors to strike the body of the stove and cause damage.

NOTE: When closing the doors, close the left door first. Then shut the right door and tighten the latch.

Weekly Maintenance (or every 5 bags of pellets)

Flyash Removal

This heater was designed to allow for easy flyash removal with the included tools. However, to ease maintenance, several pellet stove owners have purchased vacuums specifically made to remove flyash. Furthermore, some of these vacuums are heat-resistant to allow for flyash removal while it is still warm. **Do not use a standard vacuum on this appliance** (except to clean the pellet dust out of the hopper). Standard vacuums may spread the fine particles inside the flyash into the home and are not heat-resistant (hot flyash may cause the internal portion of vacuums to ignite).



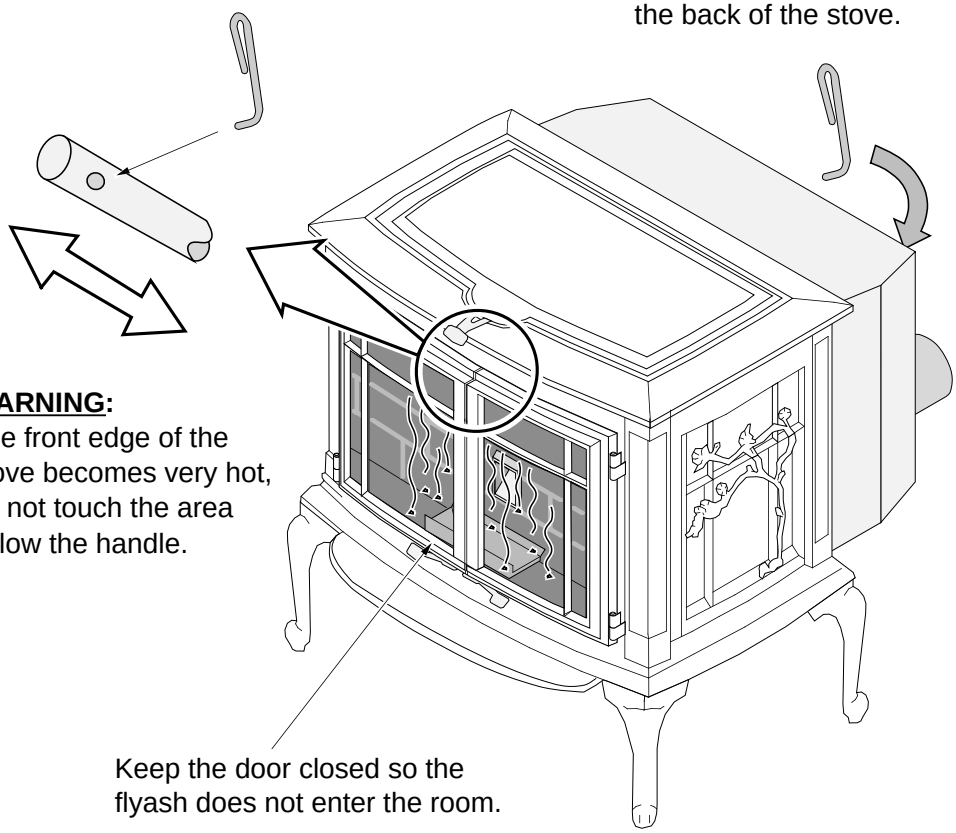
Clean the Hopper

Run the stove until the pellets run out. Open the hopper and remove the dust and debris near the bottom of the hopper.

Clean the Heat Exchange Tubes

Use the included tool to move the heat exchanger rod up and down.

NOTE: The tool hangs on the back of the stove.



WARNING:
The front edge of the stove becomes very hot, do not touch the area below the handle.

Keep the door closed so the flyash does not enter the room.

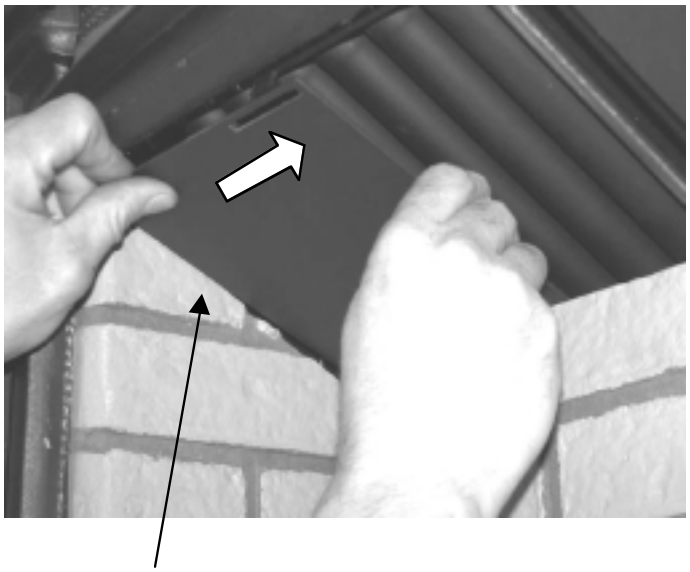
Weekly Maintenance (or every 5 bags of pellets) - continued

Clean the Baffles

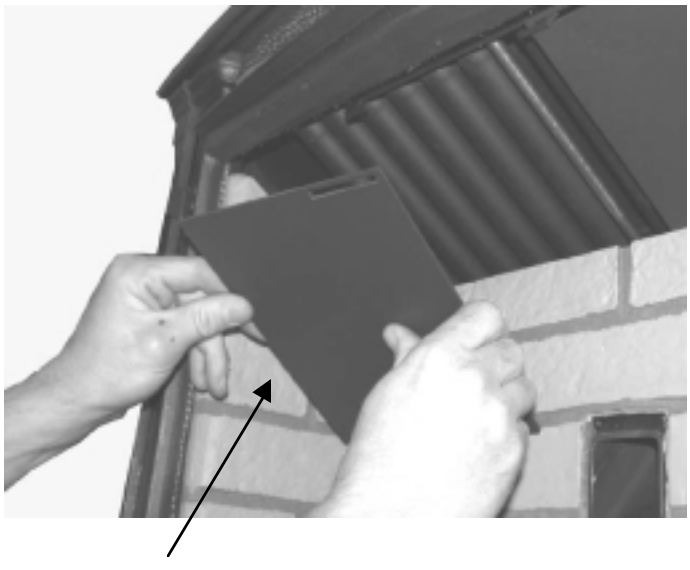
WARNING: Make sure the heater has fully cooled (approximately 25 minutes) before conducting service.

HINT: The more often you clean out flyash, the more efficient your heater will burn.

The baffles are found along the top of the firebox. The front edge has a slot that slides into a hook on the top of the firebox. The back rests on the back refractory. To remove, slide them inwards, pull them forward, and tilt them back to allow the accumulated flyash fall off into the firebox. Replace after cleaning.



Push up on the front portion of the left baffle and slide it to the right. Note how the rear edge of the baffle rests on the rear refractory.



Move the baffle forward and tilt the back down. This allows any built-up flyash to fall off the top of the baffle.

The right side baffle is removed in the same fashion. Note how the right side baffle is larger than the left side baffle.

Weekly Maintenance (or every 5 bags of pellets) - continued

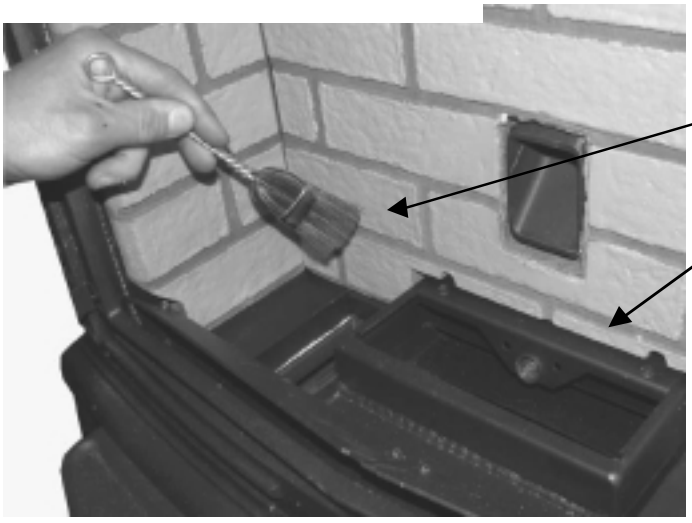
Sweep Ash Into Ashpan

WARNING: Make sure the heater has fully cooled (approximately 25 minutes) before conducting service.

Remove the two ashdump covers on the floor of the firebox using the included hook tool. Remove the firepot and place it aside. Sweep accumulated flyash through the holes in the firebox floor into the ashpan. Replace the covers and firepot after cleaning.

Use the included hook tool to remove the ashdump covers (both side).

Lift the firepot out of the firebox.



Use the included brush to sweep all flyash into the ashpan.

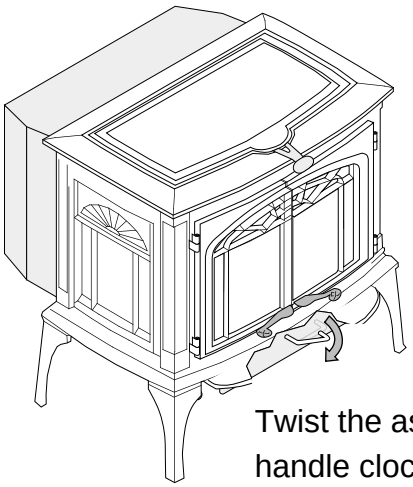
Make sure to sweep flyash from the firepot holder.

Weekly Maintenance (or every 5 bags of pellets) - continued

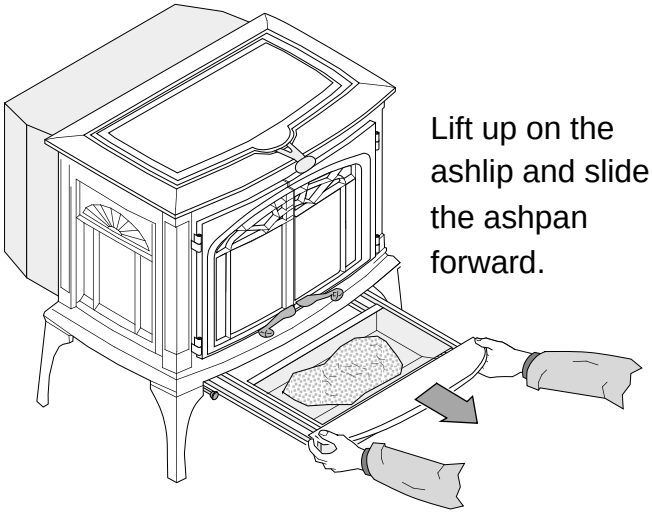
Check Ashpan, Dispose if necessary

WARNING: Make sure the heater has fully cooled (approximately 25 minutes) before conducting service.

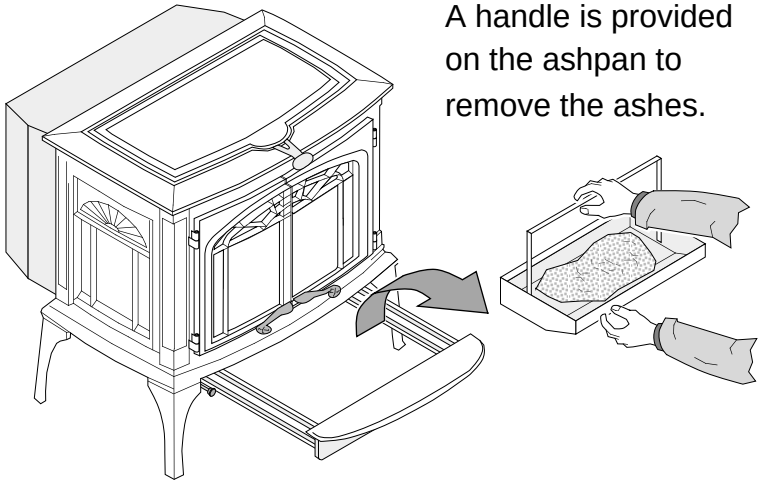
WARNING: The ashpan must be in place while the heater is in use.



Twist the ashpan handle clockwise.



Lift up on the ashlip and slide the ashpan forward.



A handle is provided on the ashpan to remove the ashes.

Disposal of Ashes – Ashes should be placed in a metal container with a tight fitting lid. The closed container of ashes should be placed on a noncombustible floor or on the ground, well away from all combustible materials, pending final disposal. If the ashes are disposed of by burial in soil or otherwise locally dispersed, they should be retained in the closed container until all cinders have been thoroughly cooled.

Clean the Glass

Open the doors and clean the glass with a non-abrasive glass cleaner and rag.

Yearly Maintenance (or every ton)

The following section details extensive maintenance procedures. We strongly suggest these items be carried out by a trained service technician, possibly by a service agreement set up with your dealer.

WARNING: Disconnect the power cord and make sure the heater has fully cooled prior to conducting service.

Soot and Flyash: Formation and Need for Removal – The products of combustion will contain small particles of flyash. The flyash will collect in the exhaust venting system and restrict the flow of the flue gases. Incomplete combustion, such as occurs during startup, shutdown, or incorrect operation of the room heater will lead to some soot formation which will collect in the exhaust venting system. The exhaust venting system should be inspected at least once every year to determine if cleaning is necessary.

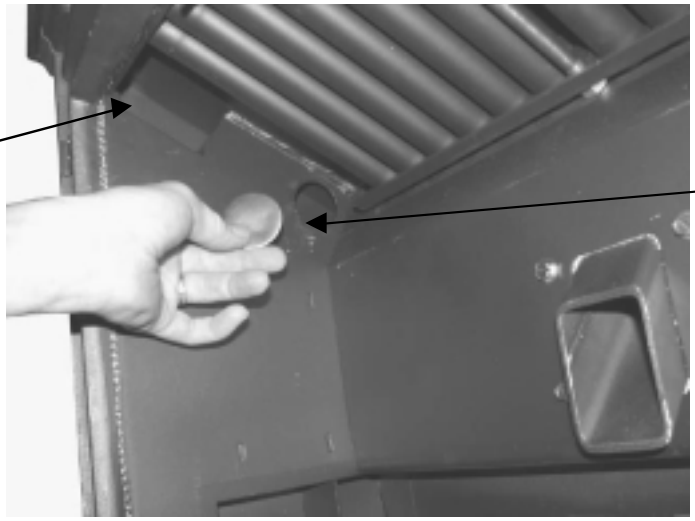
Clean the Vertical Exhaust Duct

Remove the baffles at the top of the firebox (see page 31). Remove the firepot and ashdump covers (see page 32). Remove the side and back refractory (see the pictures below).

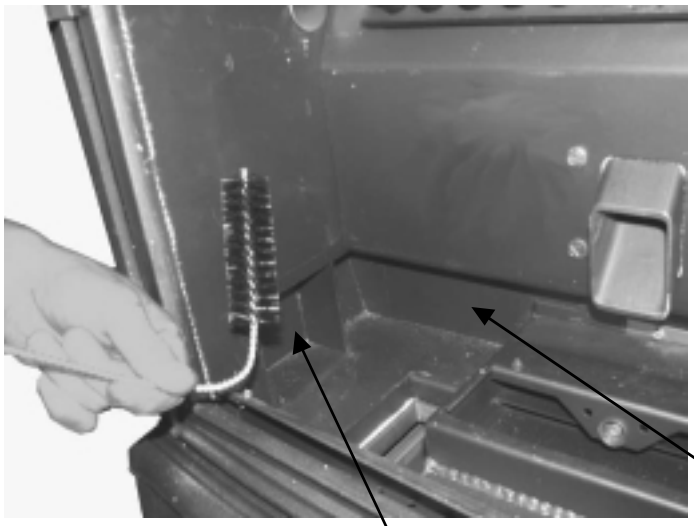
Using the included latch tool, remove the two duct covers on the inside of the firebox (see the pictures below)..

Yearly Maintenance (or every ton) - continued

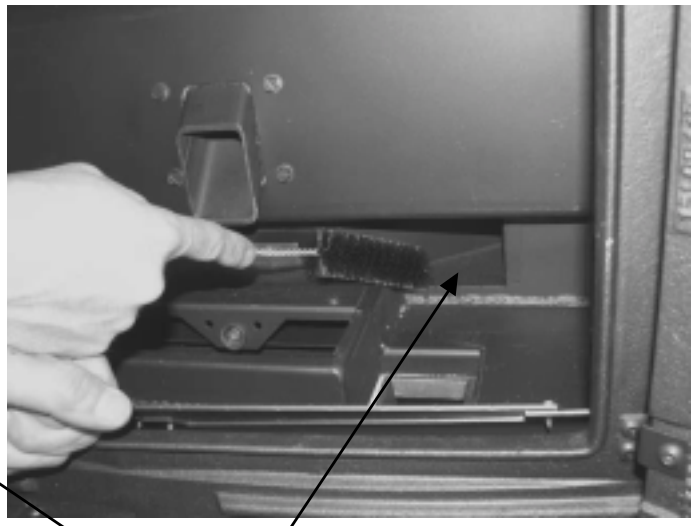
Remove the button plugs at the top of the firebox (both sides). Once removed, use the bottle brush to dislodge any flyash from the exhaust channel behind the button plug.



Use the included bottle brush to remove accumulated flyash from the vertical exhaust channels (both sides). You may need to bend the bottle brush to allow it to access this area. Remove accumulated flyash from the horizontal exhaust channels along the perimeter of the firebox and leading to the exhaust blower. Sweep the flyash out of the exahust channels and into the ashpan.



Vertical Exhaust Channel (behind the firebox walls – accessed from below).



Horizontal Exhaust Channel

HINT: You can remove dry flyash from the vertical exhaust channels by "tapping" on the walls (be careful to prevent flyash from flying into the air).

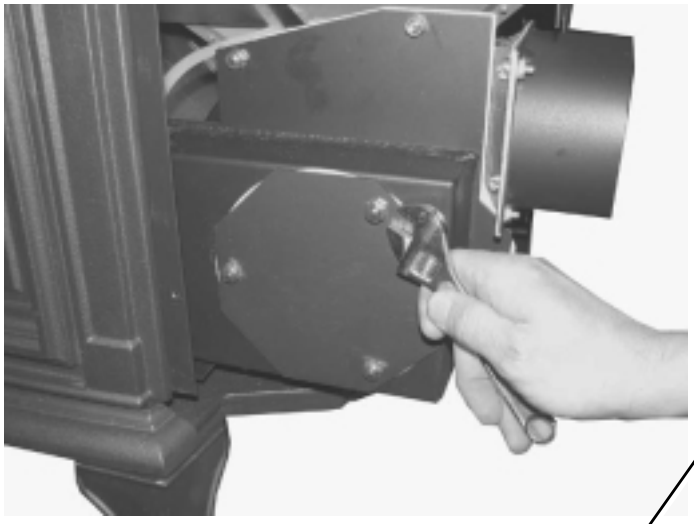
Yearly Maintenance (or every ton) - continued

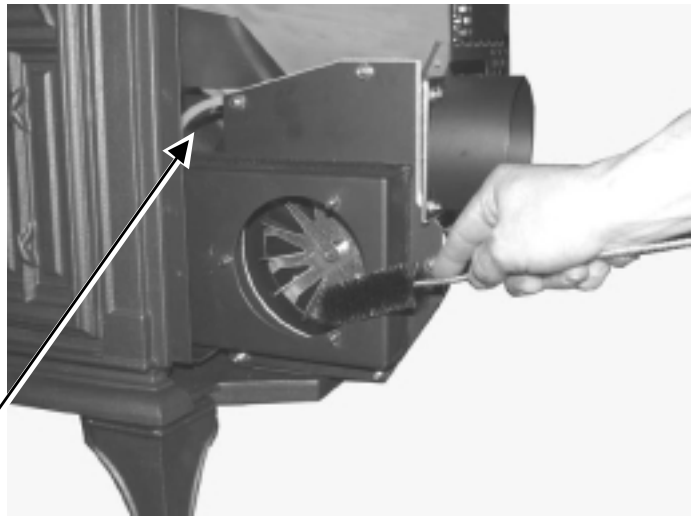
Clean the Exhaust Blower

The exhaust blower cover is held in place with 4 screws.

Remove the side cover.

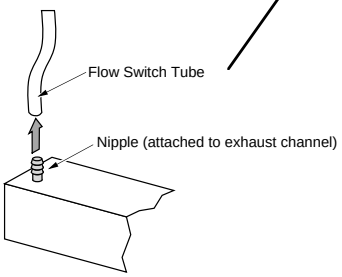
Remove the cover plate on the exhaust blower. Clean the area inside the blower, removing all flyash.





Remove these 3 nuts to expose the exhaust blower.

Use the bottle brush to disoldge any flyash near the exahust blower and in the horizontal exhaust channel. Take care to not damage the impeller on the exhaust blower.



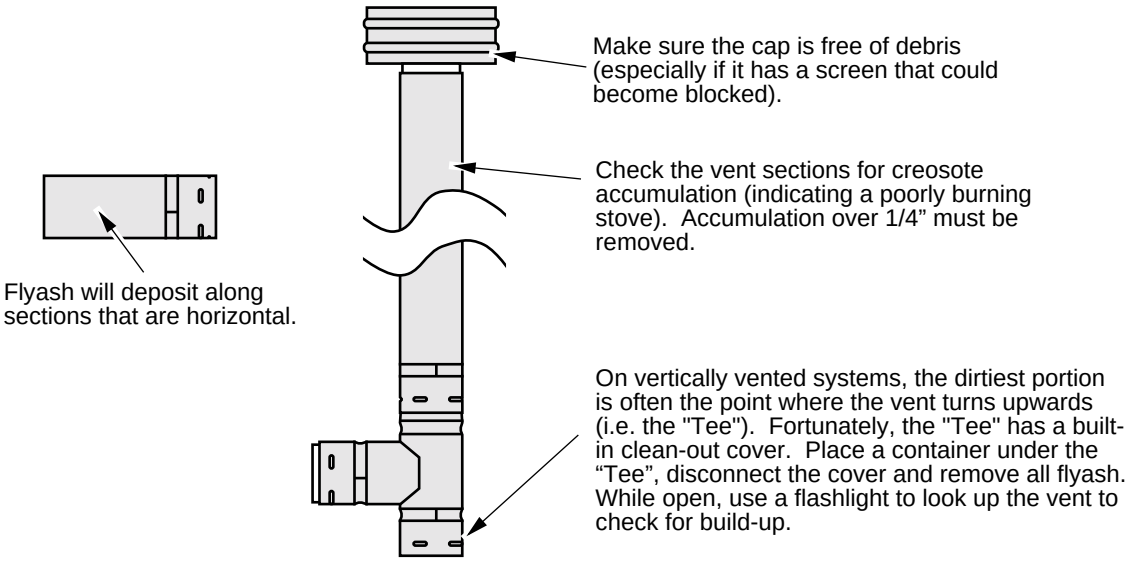
Check the nipple and flow switch tube. Insert a pipe cleaner through the nipple to dislodge any flyash. NOTE: The flow switch will shut off the auger if the tube becomes clogged or dislodged. Make sure it is cleaned out and correctly attached.

Yearly Maintenance (or every ton) - continued

Clean the Convection Blower

Remove all dust and debris from the convection blower. Take care to prevent damage to the convection blower impellers.

Clean the Vent


Make sure the cap is free of debris (especially if it has a screen that could become blocked).
Check the vent sections for creosote accumulation (indicating a poorly burning stove). Accumulation over 1/4" must be removed.
Flyash will deposit along sections that are horizontal.
On vertically vented systems, the dirtiest portion is often the point where the vent turns upwards (i.e. the "Tee"). Fortunately, the "Tee" has a built-in clean-out cover. Place a container under the "Tee", disconnect the cover and remove all flyash. While open, use a flashlight to look up the vent to check for build-up.

Warning: Whenever any portion of the pellet vent is disconnected, the joints must be sealed with RTV 500° F. silicone sealant.

Adjusting the Door Hinge and Latch

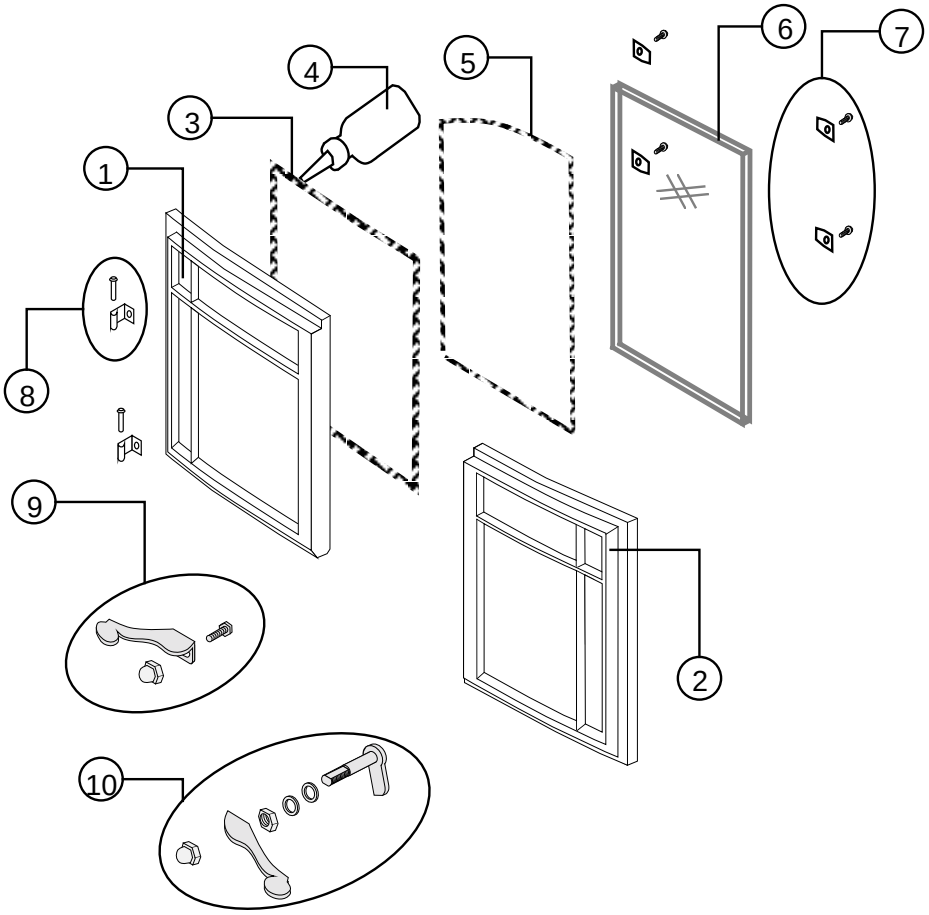
The door latch should pull the door against the face of the stove (but not so tight as to not allow full handle rotation). To adjust the door latch, adjust the position of the striker plate that attaches to the front plate of the stove.

Check for Air Leaks Around the Door, Glass, and Ashpan

- **!** Air leaks into the firebox will decrease the stove's performance greatly, leading to excessive sooting, inefficient burning, and perhaps a malfunction.
- Inspect the door gasket to make sure it is fully attached. Use stove gasket cement to re-attach if necessary. If the door gasket is worn or flattened, replace.
- If the glass is cracked, replace. The glass is held in place by glass clips. See the illustration below for details.
- Remove the ashpan and inspect the gasket around the perimeter of the ashpan. Re-attach, or replace the gasket if necessary.

Replacement Parts

Door Replacement Parts



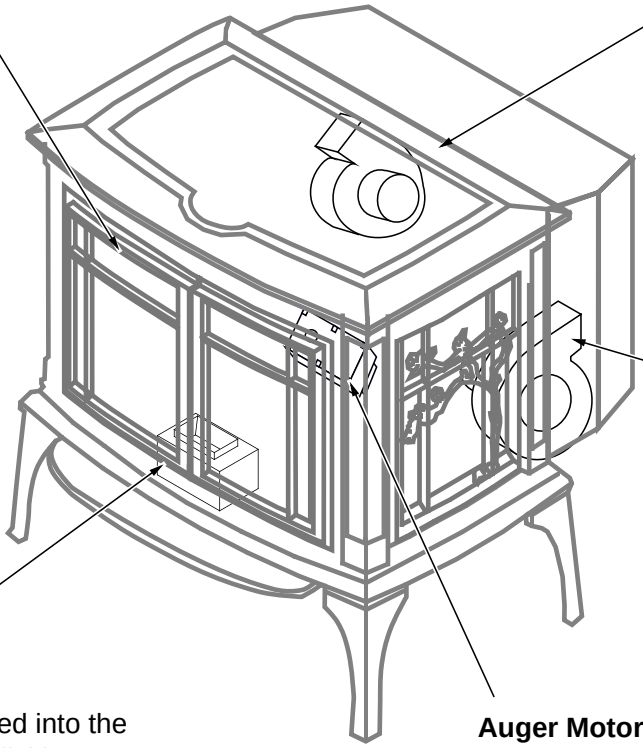
ID #	Description	Qty	Part #		ID #	Description	Qty	Part #
1	Door, Left	1			2	Door, Right	1	
3	Door Gasket	1			4	Gasket Cement	1	
5	Glass Gasket	1			6	Glass	2	
7	Glass Clip w Screws, Gasket	4			8	Door Hinge w Pins	4	
9	Left Door Handle w Hardware	1			10	Right Door Handle w Hardware	1	

Replacement Parts

Description	Part #
ASHPAN ASSY - COMPLETE - SERVICE PART	250-00160
AUGER DRIVE COLLAR, 1997 & UP - LARGE/SMALL PEL STOVE/INS	91002021
AUGER FLIGHT INSPECTION COVER - 16 GA EG - 6.812 x 4.674	210-02702
AUGER FLIGHT, 2000+ LRG PEL - - 2" PITCH	91002013
AUGER MOTOR, ALL PS/PI EXCEPT - 93-96 PELLET INSERT (93-0194)	90-0191
BLOWER, COMB, PELLET - LARGE - 2000 & UP	93005535
BLOWER, CONV, P2-8/11-15/G1-2 - 93-95BV, 91-96PS/PI, 00 LRG PS	98900755
BRUSH, BROOM STYLE # - REPLACES 93005530 & 93005531	100-04301
BURN POT, LG PS/PI-CORN & PEL - LRG- PS/PI ONLY - SERVICE PART	250-00128
CNTRL BRD, ALL PEL 1997 & UP# - LARGE OR SMALL PS & PI	250-00011
CORD RESTRAINER	100-00112
DR STRIKER PLATEw/SCRWS - SERVICE PART	250-00143
DRAFT (FLOW) SWITCH # - ALL PS/PI	90-0791
DRAFT FLOW TUBING, ALL PS/PI - ALL PELLET FS & INSERTS	99300164
FACE HINGE LEAF - SERVICE PART	250-00227
FUSE - 5AMP CONTROL BOARD# - NEW DIAGNOSTIC BOARD 2006'	250-00081
FUSE HOLDER (IN-LINE)	100-00210
FUSE, 5AMP, 5 - FOR INLINE # - FUSE ASSEMBLY - 93 & UP PEL	93-0695
FUSE, 6AMP, 5 - CONTROL BOARD - 1997 TO 2005' PS & PI	93005019
GLASS - ARBOR WOOD - 11.062 x 8.437 SERVICE PART	250-00142
GLASS RPLCMNT SCRW PAK- ARBOR - 8- STANDARD & 8- OVERSIZE	250-00179

Description	Part #
GROMMET, IGNITOR WIRE - LG P/S - BLACK RUBBER	100-02811
GSKT, CLEAN-OUT CVR, AST/LG PI - 3.250 x 2.750	100-03235
GSKT, COMB BLOWER (BODY), LRG - 10.505" x 7.782" x 1/8"	100-03206
GSKT, COMB BLOWER(MOTOR), LRG - 7.000" dia	100-03231
GSKT, EXHAUST PLATE - LG PEL# - 4.250" x 4.250"	100-03230
HOSE NIPPLE, BARBED (DRAFT)	100-04307
IGNITER, LG PS/PI - 2000 & UP - 250 WATT ELEMENT	250-00243
OIL PAN, COMB BLOWER - LG PEL - 20 GA ALZ - 5.414 x 1.881	210-03216
POWER CORD, PS/PI 1997 & UP # - 16 ga AWG w/RING & FML CNCTRS	93005015
SHL, ASH DRAWER - ARBOR - CAST IRON - SERVICE PART	250-00159
SNAP-DISC - 120deg CERAMIC # - NORMALLY OPEN	100-00232
SNAP-DISC - 120deg NO # - NORMALLY OPEN	100-00231
SNAP-DISC - 200deg NC # - NORMALLY CLOSED	100-00233
THERMOSTAT, PELLET	100-00250
TOOL, GLASS LATCH/RESTRICT0R/ - SCRAPER	100-02302
WIRE HRNS, PEL, JUMPER, LRG - - PELLET	100-00390
WIRE HRNS, PEL, PS/PI '2005+ - REPLACES OLD HARNESS 100-00393	250-00017
WIRE HRNS, THERMOSTAT (20')	100-00400

Heat Exchanger Tubes
You may hear the heated air being forced through these tubes by the convection fan.



Convection Fan
The modern high efficiency fan may produce a low hum, particularly on "HIGH". This sound will change as the FAN setting is changed.

Exhaust Blower
This blower may create a low-pitched hum. This sound will change as the HEAT OUTPUT is altered.

Firepot
As pellets are fed into the firepot, a light clicking sound may be heard.

Auger Motor
When feeding pellets, you may hear the intermittent buzz of this motor running.

Safety Label

WARNING - DO NOT REMOVE OR COVER THIS LABEL

Tested & Listed By OMNI-Test Laboratories, Inc. Beaverton Oregon USA

Room Heater, Pellet Fuel-Burning Type, Also for Use in Mobile Homes

Model: Leyden PS – Arbor PS

Serial No: [redacted]

Report No. 028-S-77-2

Tested to: ASTM E, 1509, Room Heater Pellet Burning Type (UM) 84 HUD

Electrical Rating: 115VAC, 60Hz, 3 Amp; Start 3 Amps. Run 1.5 Amps

Maximum Input Rating: 5.5 lbs/hr

This pellet fired appliance has been tested and listed for use in manufactured (mobile) homes in accordance with OAR 814-23-900 through 814-23-909.

WARNING - FOR MANUFACTURED HOMES: Do not install appliance in a sleeping room. Must utilize outside combustion air inlet (part #99200139) or equivalent. Structural integrity of the manufactured home floor, ceiling, and walls must be maintained.

Install only in accordance with the manufacturer's installation and operating instructions. Contact local building or fire officials about restrictions and installation inspection in your area.

Use only 4" diameter listed type "L" or "PL" venting system. See manufacturer's installation instructions and local codes for precautions required for passing chimney through a combustible wall or ceiling. Do not connect this unit to a chimney flue serving another appliance. Inspect and clean exhaust venting system frequently in accordance with manufacturer's instructions.

For use with 1/4" to 5/16" diameter pelletized wood fuels only.

Replace glass only with 5 mm ceramic glass available from your dealer.

DANGER: Risk of electrical shock. Disconnect power supply before servicing. Route power cord away from unit. Do not route power cord beneath heater.

Operate only with viewing door and ash removal tray tightly closed. Do not obstruct combustion air openings. The space beneath heater must not be obstructed. Keep all furnishings away from heater.

Minimum Clearance to Combustible Materials (Measured to Stove Top)

		Interior Vertical Flue Installation	Horizontal Through the Wall Installation
Left Sidewall	A	7"	7"
Right Sidewall	B	7"	7"
Backwall	C	**	3"
Corner	D	3"	3"
Flue Vent	E	3"	3"

Maximum alcove depth 48", minimum ceiling height 55", minimum alcove width 41-1/4".

Combustible floor must be protected by a non-combustible material, extending to the front (G) 6" and to the sides (H) 0".

EXCEPTIONS: Non-combustible floor protection must extend beneath a vent tee when installed.

** This dimension will vary depending on brand of listed type "L" vent. See manual for details.

Date of Manufacture

2006 2007 2008 Jan Feb Mar Apr May Jun Jul Aug Sep Oct Nov Dec

U.S. ENVIRONMENTAL PROTECTION AGENCY

This model is exempt from EPA certification under 40 CFR 60.531 by definition [Wood Heater (A) "Air-to-fuel Ratio"].

Manufactured in the U.S.A. by:

TRAVIS INDUSTRIES HOUSE OF FIRE™

4800 Harbour Pointe Blvd. SW
Mukilteo, WA 98275

0597
(CSN)

Limited 7 Year Warranty

To register your TRAVIS INDUSTRIES, INC. 7 Year Warranty, complete the enclosed warranty card and mail it within **ten (10)** days of the appliance purchase date to: TRAVIS INDUSTRIES, INC., 4800 Harbour Pointe Blvd. SW, Mukilteo, WA 98275. TRAVIS INDUSTRIES, INC. warrants this appliance (appliance is defined as the equipment manufactured by Travis Industries, Inc.) to be defect-free in material and workmanship to the original purchaser from the date of purchase as follows:

Check with your dealer in advance for any costs to you when arranging a warranty call.
Mileage or service charges are not covered by this warranty. This charge can vary from store to store.

Years 1 & 2 - COVERAGE: PARTS & LABOR

Firebox Assembly:
Firepot, Firepot Holder, Ash Cleanout Doors, Ashbox or Ash Dump, Cast Fireback, Heat Exchanger Tubes, Exhaust Manifold, Exhaust Box

Door Assembly:
Door Frame, Latch Assembly, Glass Retainers

Auger Assembly
Auger Flight, Auger Tube, Auger Bushings

Ceramic Glass
Glass (breakage from thermal shock)

Igniter System
Igniter, Igniter Leads

Electrical System
Auger Motor, Convection Blower, Exhaust Blower, Circuit Board, Snap Disks, Wiring Harness, Vacuum Switch

Cast Iron Parts
Warranted against breakage, cracking, or burn through

Accessories
Ceramic Log with Log Shelf, Remote

Re-Installation Allowance
In cases where heater must be removed from home for repairs, a partial cost of re-installation is covered (pre-authorization required)

One-Way Freight Allowance
One-way freight allowance on pre-authorized repair done at factory is covered.

***Exclusions*:** Paint, Gasketing

Years 3 Through 5 - COVERAGE: PARTS & LABOR

Firebox Assembly:
Firepot, Firepot Holder, Ash Cleanout Doors, Ashbox or Ash Dump, Cast Fireback, Heat Exchanger Tubes, Exhaust Manifold, Exhaust Box

Door Assembly:
Door Frame, Latch Assembly, Glass Retainers

Auger Assembly
Auger Flight, Auger Tube, Auger Bushings

One-Way Freight Allowance
One-way freight allowance on pre-authorized repair done at factory is covered.

***Exclusions*:** Paint, Gasketing, Ceramic Glass, Igniter System, Electrical System, Cast Iron Parts, Accessories, Re-Installation Allowance

Years 6 & 7 - COVERAGE: PARTS ONLY

Firebox Assembly:
Firepot, Firepot Holder, Ash Cleanout Doors, Ashbox or Ash Dump, Cast Fireback, Heat Exchanger Tubes, Exhaust Manifold, Exhaust Box

Door Assembly:
Door Frame, Latch Assembly, Glass Retainers

***Exclusions*:** Paint, Gasketing, Ceramic Glass, Igniter System, Electrical System, Cast Iron Parts, Accessories, Auger Assembly, Re-Installation Allowance, One-Way Freight Allowance, Labor

CONDITIONS & EXCLUSIONS

1. This new appliance must be installed by a qualified installer. It must be installed, operated, and maintained at all times in accordance with the instructions in the Owner's Manual. Any alteration, willful abuse, accident, neglect, or misuse of the product shall nullify this warranty.
2. This warranty is nontransferable, and is made to the ORIGINAL purchaser, provided that the purchase was made through an authorized Travis dealer.
3. Discoloration and some minor expansion, contraction, or movement of certain parts and resulting noise, is normal and not a defect and, therefore, not covered under warranty.
4. The warranty, as outlined within this document, does not apply to the chimney components or other Non-Travis accessories used in conjunction with the installation of this product. If in doubt as to the extent of this warranty, contact your authorized Travis retailer before installation.
5. Travis Industries will not be responsible for inadequate performance caused by environmental conditions such as nearby trees, buildings, roof tops, wind, hills or mountains or negative pressure or other influences from mechanical systems such as furnaces, fans, clothes dryers, etc.
6. This Warranty is void if:
   a. The unit has been operated in atmospheres contaminated by chlorine, fluorine or other damaging chemicals.
   b. The unit is subject to submersion in water or prolonged periods of dampness or condensation.
   c. Any damage to the unit, combustion chamber, heat exchanger or other components due to water, or weather damage which is the result of, but not limited to, improper chimney/venting installation.
7. Exclusions to this 7 Year Warranty include: injury, loss of use, damage, failure to function due to accident, negligence, misuse, improper installation, alteration or adjustment of the manufacturer's settings of components, lack of proper and regular maintenance, damage incurred while the appliance is in transit, alteration, or act of God.
30. This 7 Year warranty excludes damage caused by normal wear and tear, such as paint discoloration or chipping, worn or torn gasketing, chipped or cracked firebrick, etc. Also excluded is damage to the unit caused by abuse, improper installation, modification of the unit, or the use of fuel other than that for which the unit is configured.
31. Damage to gold or nickel surfaces caused by fingerprints, scratches, melted items, or other external sources left on the gold or nickel from the use of cleaners other than denatured alcohol is not covered in this warranty.
10. TRAVIS INDUSTRIES, INC. is free of liability for any damages caused by the appliance, as well as inconvenience expenses and materials. Incidental or consequential damages are not covered by this warranty. In some states, the exclusion of incidental or consequential damage may not apply.
11. This warranty does not cover any loss or damage incurred by the use or removal of any component or apparatus to or from the Travis appliance without the express written permission of TRAVIS INDUSTRIES, INC. and bearing a TRAVIS INDUSTRIES, INC. label of approval.
12. Any statement or representation of Travis products and their performance contained in Travis advertising, packaging literature, or printed material is not part of this 7 year warranty.
13. This warranty is automatically voided if the appliance's serial number has been removed or altered in any way. If the appliance is used for commercial purposes, it is excluded from this warranty.
14. No dealer, distributor, or similar person has the authority to represent or warrant Travis products beyond the terms contained within this warranty. TRAVIS INDUSTRIES, INC. assumes no liability for such warranties or representations.
15. Travis Industries will not cover the cost of the removal or re-installation of hearths, facing, mantels, venting or other components.
16. If for any reason any section of this warranty is declared invalid, the balance of the warranty remains in effect and all other clauses shall remain in effect.
17. This 7 year warranty is the only warranty supplied by Travis Industries, Inc., the manufacturer of the appliance. All other warranties, whether express or implied, are hereby expressly disclaimed and purchaser's recourse is expressly limited to the warranties set forth herein.

IF WARRANTY SERVICE IS NEEDED:

1. If you discover a problem that you believe is covered by this warranty, you MUST REPORT it to your Travis dealer WITHIN 30 DAYS, giving them proof of purchase, the purchase date, and the model name and serial number.
2. Travis Industries has the option of either repairing or replacing the defective component.
3. If your dealer is unable to repair your appliance's defect, he may process a warranty claim through TRAVIS INDUSTRIES, INC., including the name of the dealership where you purchased the appliance, a copy of your receipt showing the date of the appliance's purchase, and the serial number on your appliance. At that time, you may be asked to ship your appliance, freight charges prepaid, to TRAVIS INDUSTRIES, INC. TRAVIS INDUSTRIES, INC., at its option, will repair or replace, free of charge, your appliance if it is found to be defective in material or workmanship within the time frame stated within this 7 year warranty. TRAVIS INDUSTRIES, INC. will return your appliance, freight charges (years 1 to 5) prepaid by TRAVIS INDUSTRIES, INC., to your regional distributor, or dealership.
4. Check with your dealer in advance for any costs to you when arranging a warranty call. Mileage or service charges are not covered by this warranty. This charge can vary from store to store.

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